

(NASA-TM-110854) POSTTEST REPORT
FOR THE ADVANCED SOLID ROCKET MOTOR
(ASRM) IGNITER DISCHARGE PORT FLOW
TEST (NASA. Marshall Space Flight
Center) 39 p

N96-12963

Unclassified

63/20 0065143

George C. Marshall Space Flight Center
Marshall Space Flight Center Alabama 35812
AC(205)544-2121

111-32-TM
65-143

NASA-TM-110854

P-39

Reply to Attn of: ED34-35-93

September 7, 1993

TO: Distribution
FROM: ED34/Anthony M. Springer
SUBJECT: Posttest Report for the Advanced Solid Rocket Motor (ASRM) Igniter
Discharge Port Flow Test: SAF0006
REF: Springer, Anthony M., "Pretest Report for the Advanced Solid Rocket Motor
(ASRM) Igniter Discharge Port Flow Test," ED34-22-93, July 28, 1993

INTRODUCTION:

This memo documents the Advanced Solid Rocket Motor (ASRM) Igniter discharge port flow test, SAF0006, run at the Solid Rocket Motor Air Flow Test Equipment (SRMAFTE) facility during the week of August 9, 1993. The primary purpose of this test was to determine discharge coefficients for both the center axial and radial 2:1 aspect ratio exhaust ports of the ASRM multi-port igniter. In addition, both ports were tested with chamfered leading edge to assess how much improvement in discharge coefficient could potentially be achieved.

FACILITY:

The SRMAFTE configuration is shown in figure 1. The air supply for the SRMAFTE is a pressure blowdown system discharging to atmosphere through the solid rocket model test section. The air storage is comprised of eight storage tanks having a combined capacity of 9100 ft³. The storage tanks are charged up to a maximum pressure of 1900 psig from a 3500 psig dry air supply system. The inlet air is filtered through a bonded fiberglass filter with cylindrical canisters that have a 0.3 micron filter rating. The Remote Operation Valve (ROV) isolation valve is downstream of the filter and is rated for a maximum pressure of 1960 psig. This valve can be shut down at maximum speed in case of emergency. The actual test model inlet pressure is controlled by a quiet trim valve. The valve uses a hydraulic operator for actuation and will hold the test model stagnation pressure constant at a set-point as the supply tank pressure decays. Downstream of the quiet valve, a pilot operated safety relief valve is located to discharge 100% of the flow operating at 1320 psia. The normal air weight flow range for system design is 20 to 320 lbm/sec which can be precisely metered by a sub-critical venturi which is located at a minimum of 10 equivalent L/D's downstream of the control valve. In mode A of operation metering nozzles are inserted upstream of the adapter chamber reducing the pressure seen by the model.

The test configuration for this model makes use of the SRMAFTE facility checkout model, Model 538. Model 538 consists of three model chamber spool pieces with a converging/diverging nozzle. The nozzle throat and exit diameters are scaled to 10% RSRM/ASRM size at motor ignition. Normally, mass flow through the system is determined by sonic flow through the SRM model nozzle. For this test neither the metering nozzles nor the SRMAFTE checkout model nozzle were choked. A diffuser downstream of the checkout model enables the full scale booster nozzle

booster nozzle expansion ratio to be modeled without inducing flow separation. Air passes from the diffuser in to an exhaust duct which leads to an 85db silencer which is located outside of building 4777. Figure 2 describes the nomenclature used for specific model components while figure 3 describes the models axial stations and radial locations.

MODEL:

The model consisted of four test "plates" each with one of the test orifices in the center of the plate. The test orifices were the existing full scale ASRM igniter discharge ports with and without leading edge chamfer. The circular orifice is to be present at the center of the actual igniter while the elliptical orifices are spaced around the aft dome of the igniter. A circular orifice with a diameter of 2.55 in and an area of 5.11 in², a chamfered circular orifice of the same diameter and area, an ellipse with an area of 3.464 in², a length of 2.786 in and a width of 1.393 in, and a chamfered ellipse of the same dimensions as the previous ellipse. The term ellipse is used to describe the 2:1 aspect ratio port. The test plates are shown in figure 4 which correspond to the drawings in figures 5 through 7. Each of these small test plates was mounted in the center of the larger test plate holder fixture, figure 8. The plates were .065 inches thick which approximates the average thickness of the igniter chamber aft dome. This fixture was built to fit between spool piece 2 and 1 of the checkout model. A photograph of the model mounted in the facility is shown in figure 9. The fixture had the necessary gaskets, flanges, and bolt holes to accommodate it in the facility. The SAF0006 test models were built according to the following NASA MSFC drawing numbers: 80M54212, test plate assembly; 80M54213, test plate mount details; and 80M54214, test plate details. The model components are shown in figure 10. This photograph does not include the fixture sealing gasket, the plate holding screws, or the longer studs required to mount the fixture to the checkout model.

TEST :

The test consisted of running each of the test plates for a range of predetermined operation pressures. The test conditions were based on bounding the current full scale Reynolds number the igniter orifices should see. The Reynolds number was based on the effective hydraulic diameter for each orifice, 2.55 inches for the circles and 1.94 inches for the ellipses. The operating pressures were calculated from these full scale Reynolds numbers. Operating pressures ranged from 250 psia to 25 psia in 25 psia increments. The flow was choked through the orifices for all conditions except at the low pressure of 25 psia. The run schedule is presented in table I. Initially, six frames of data were taken for each run, including all unchamfered circular orifice runs, runs 1 to 10. This was subsequently increased to 12 frames of data for all further test orifices, runs 11 through 40.

INSTRUMENTATION:

The instrumentation and data acquisition for this test consisted of four pressure taps, two temperature probes, and the facility mass flow calculation. Static pressure taps were located both upstream and downstream of the test plate. Two taps were located in both spool piece 1 and spool piece 3. A temperature probe was also located in each of these spool pieces. The mass flow calculation was based on facility instrumentation which consisted of venturi upstream and downstream pressure taps and a venturi temperature probe. These were the required instrumentation for the test. Other parameters were measured during the test but were not required for the analysis of the data and will not be mentioned. A list of parameters is located in the database along with their corresponding locations.

DATA:

All data from this test currently resides on the NASA MSFC Aero Fluids Analysis System (AFAS) Vax in the database under the SAF0006 test heading. The relevant parameters were subsequently transferred to the Macintosh for data analysis. The data transferred from the Vax to the Macintosh are in comma separated variable, csv, format. The final data are in Excel 4.0 format. All plots of the data were done in KaleidaGraph V2.0.

Discharge coefficient = measured mass flow/theoretical isentropic mass flow

Reynolds Number = (Density*Velocity*Diameter)/Viscosity

RESULTS:

The relevant data are presented in tables 2 through 5. Each table is for one of the four configurations and is divided up by run number as shown in column 1. These tables contain the raw test data necessary to perform the data analysis and all subsequent data calculations based on these data. Pressure ratio, theoretical mass flow (based on 1-D isentropic flow equations), discharge coefficient, and Reynolds number were calculated. For each run, all the frames of data taken during that run are listed down the rows. The columns list the parameter that was measured or calculated. The nomenclature for the data tables is presented in table 6.

Nomenclature	Description
TAF-S30A	Temperature in spool piece 3 at 0 degrees, upstream of plate
PS-S30G	Static pressure in spool piece 3 at 90 degrees, upstream of plate
PS-S30U	Static pressure in spool piece 3 at 90 degrees, upstream of plate
PAVG	Average of Pressure Taps PS-S30G and PS-S30G
PS-S10G	Static pressure in spool piece 1 at 90 degrees, downstream of plate
PS-S10U	Static pressure in spool piece 1 at 90 degrees, downstream of plate
PS-1 AVG	Average of Pressure Taps PS-S10G and PS-S10G
P1/P3	Pressure ratio of downstream to upstream
ACTUAL M DOT	Facility mass flow
THEO M DOT	Theoretical mass flow using isentropic 1-D calculations
Cd	Discharge Coefficient
REYNOLDS #	Reynolds number based on experimental information

Table 6: Test Nomenclature

Graphs of discharge coefficient versus Reynolds number are presented in figures 11 and 12. In each of these graphs the orifices with and without chamfer are compared. Figure 13 presents discharge coefficient versus upstream to downstream pressure ratio for the four discharge ports.

CONCLUSIONS:

It can be seen from figures 11 and 12 that chamfer greatly improves the discharge coefficient of each orifice. It is also seen that the ellipse has a much better discharge coefficient than the circle. The effect of Reynolds number on discharge coefficient is seen to be almost negligible for numbers greater than 4×10^6 . It should be noted that the difference in discharge coefficient at low Reynolds number, below 4×10^6 , does not totally result from Reynolds number effects. Figure 13 shows the effect of pressure ratio on discharge

coefficient neglecting Reynolds number effects. A pressure ratio above .5283 signifies that the flow through the orifice is not choked.

The discharge coefficient matching the full scale Reynolds number for the circle and ellipse along with the full scale Reynolds number are shown in table 7.

Orifice	Reynolds Number	Discharge Coefficient
Circle	6.22×10^6	.873
Chamfered Circle	6.22×10^6	.938
Ellipse	4.72×10^6	.909
Chamfered Ellipse	4.72×10^6	.966

Table 7: Discharge Coefficient at Full Scale Reynolds Number

Based on repeated runs, the discharge coefficient is estimated to be accurate within 1.0%.

Questions concerning this report should be directed to the undersigned at (205) 544-1571.



Anthony M. Springer

APPROVED:



C. Dale Andrews
Chief, Fluid Dynamics Division

Distribution:

ED01/J. Blair
ED31/D. Andrews
ED34/C. Dill
ED34/A. Springer
ED34/D. Bacchus
ED34/J. Hengel
ED34/P. Ramsey
ED34/File
ED35/R. Wales
ED35/H. Walker
ED35/G. McGriff
ED35/B. Pepper
ED35/H. Gwin
ED36/J. Heaman
ED36/M. Niedermeyer
ED36/R. Norman
EE73/N.Hundley
EP54/B. Goldberg
EP54/C. Martin

ERC/H. Whitesides

Aerojet/ ASRM Div.	S. Schlueter	7220
Aerojet/ ASRM Div.	L. Stockham	7200
Aerojet/ ASRM Div.	C. Clayton	7260
APD/ Sacramento	L. McDaniel	2019A2/7210

SOLID ROCKET MOTOR AIR FLOW TEST EQUIPMENT (SRMAFTE)

PHASE I CONFIGURATION

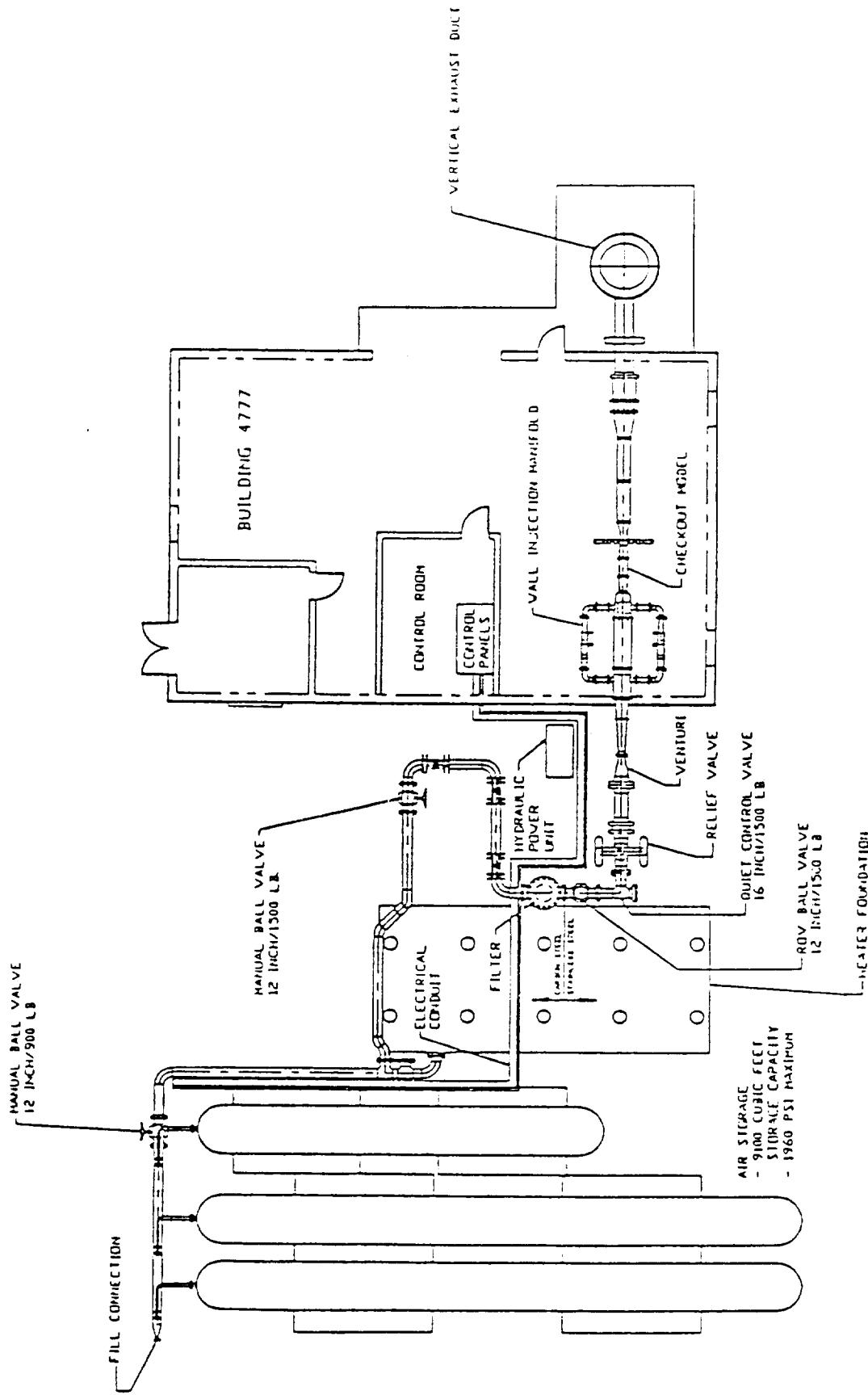
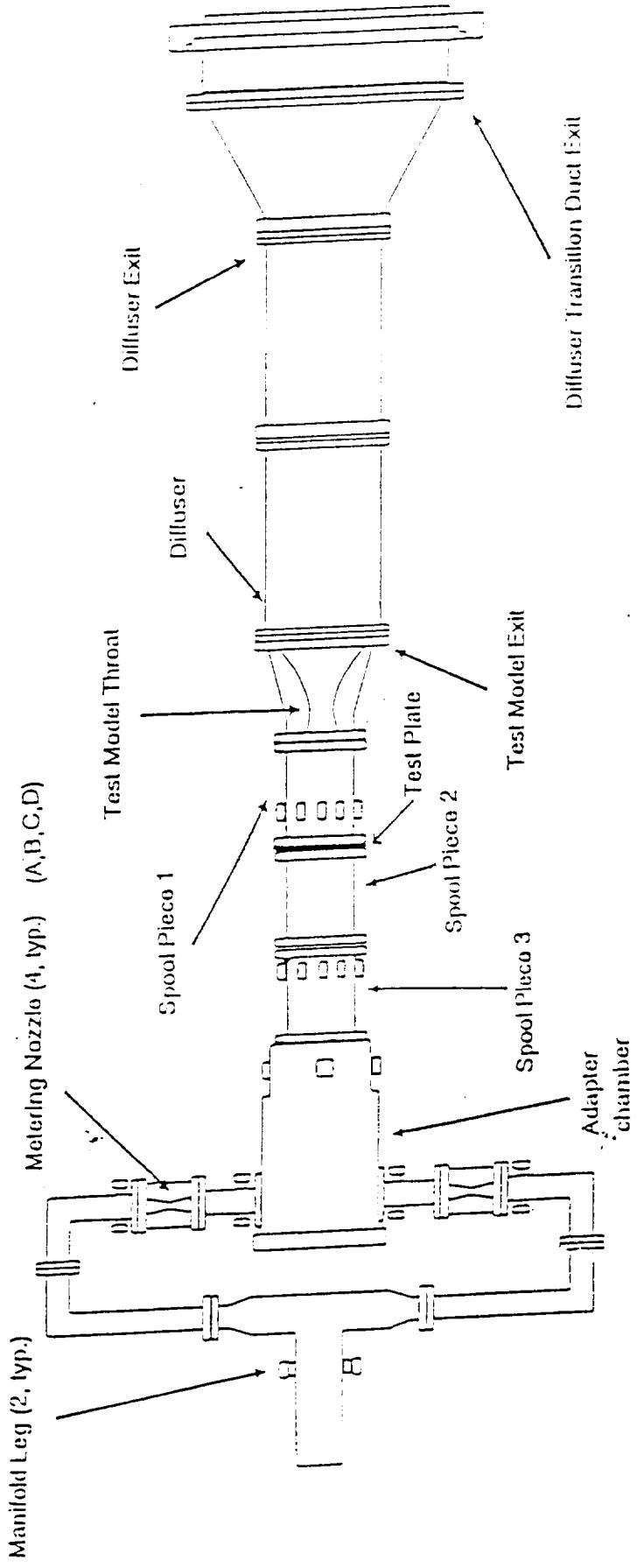


Figure 1.

Figure 2. ASRM Igniter Discharge Port Test Names of Model Components



SGIEMATIG_001Y_HQF_IQ_GATE

Figure 3. Checkout Model Axle Stations and Angle Designations

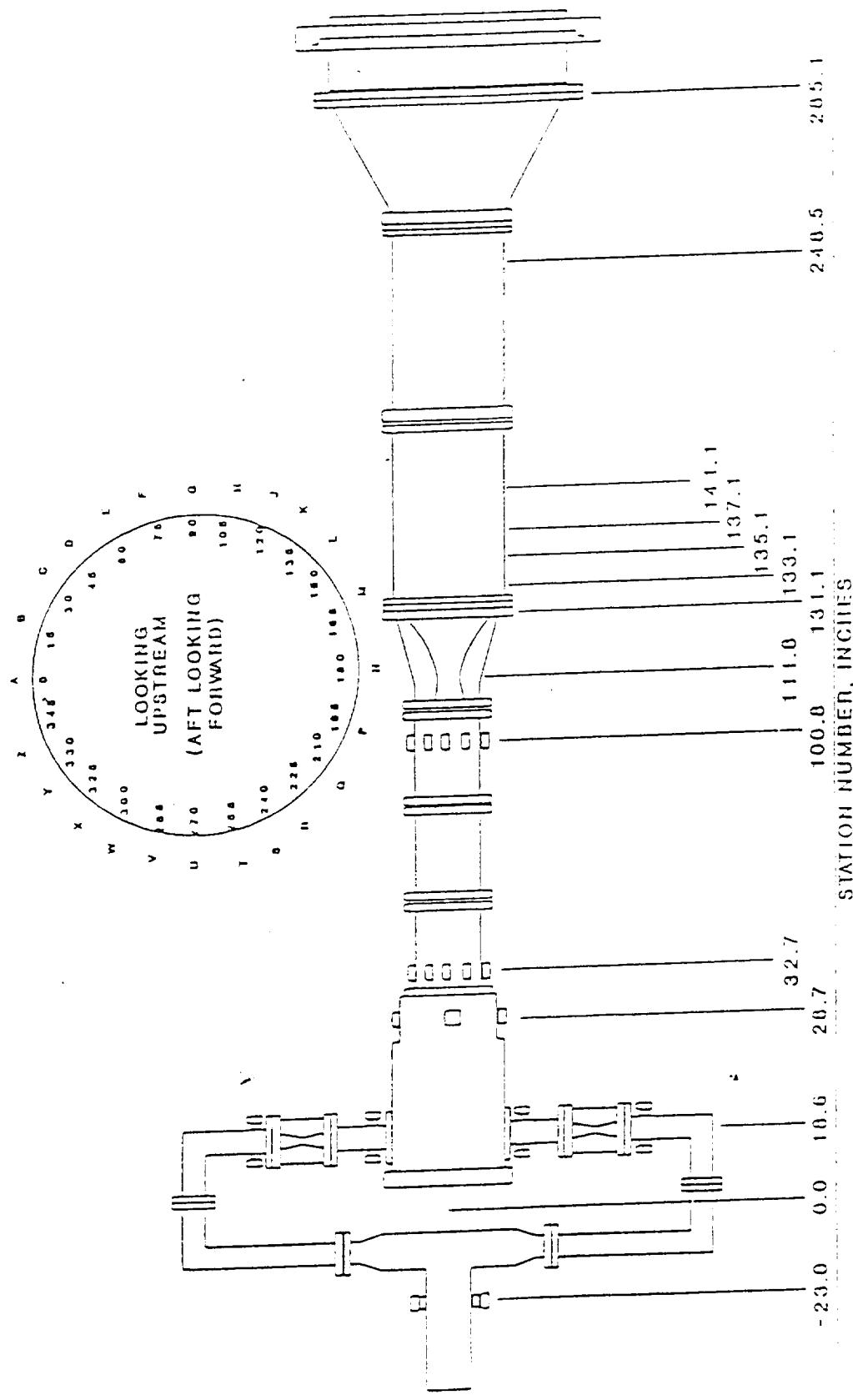
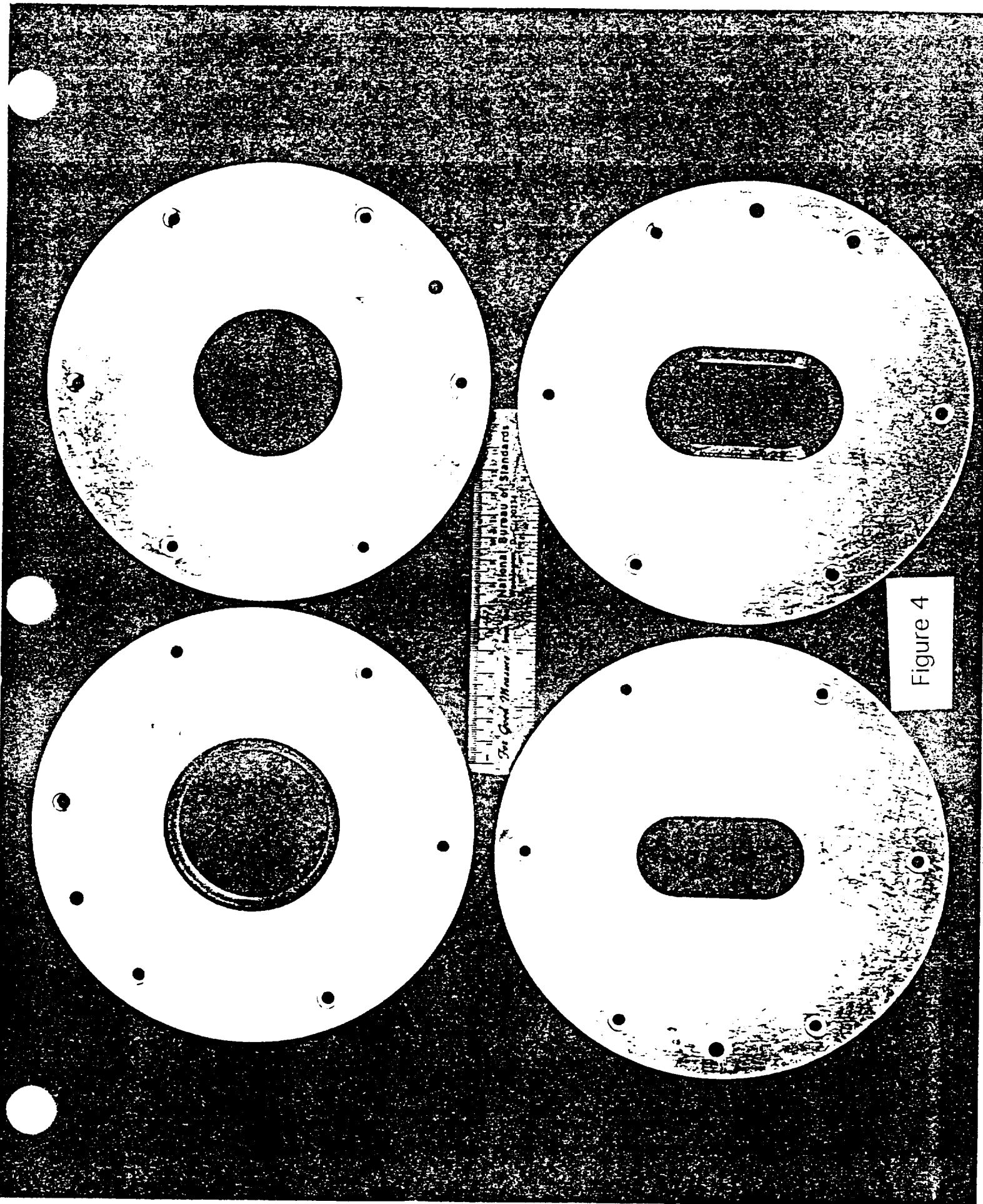


Figure 4



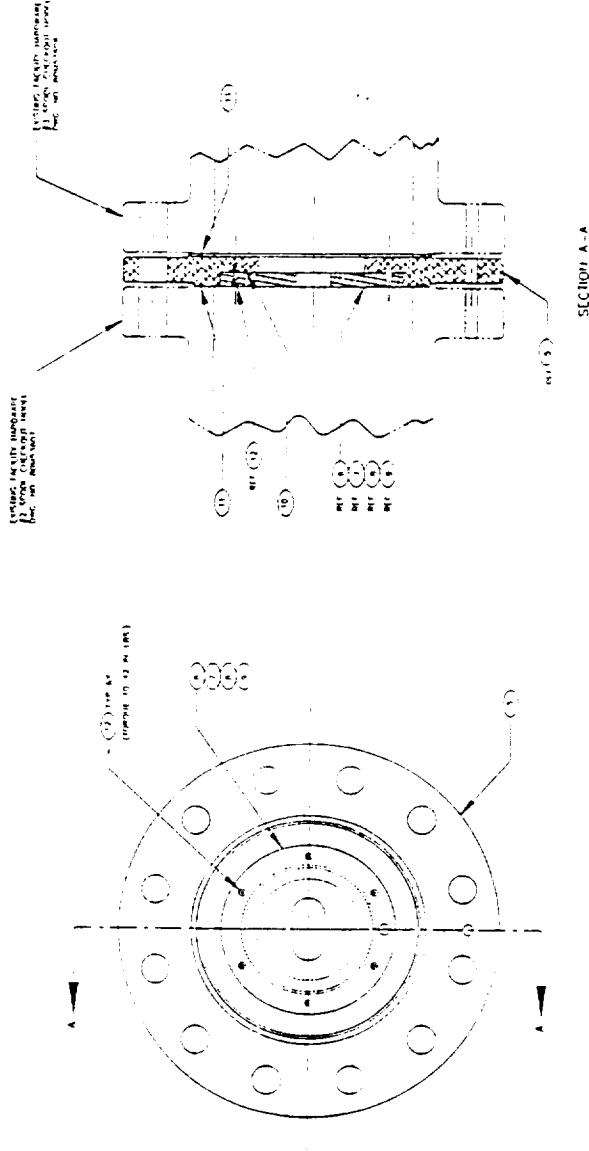


FIGURE 1 Test plate assembly configurations.

SECTION A-A

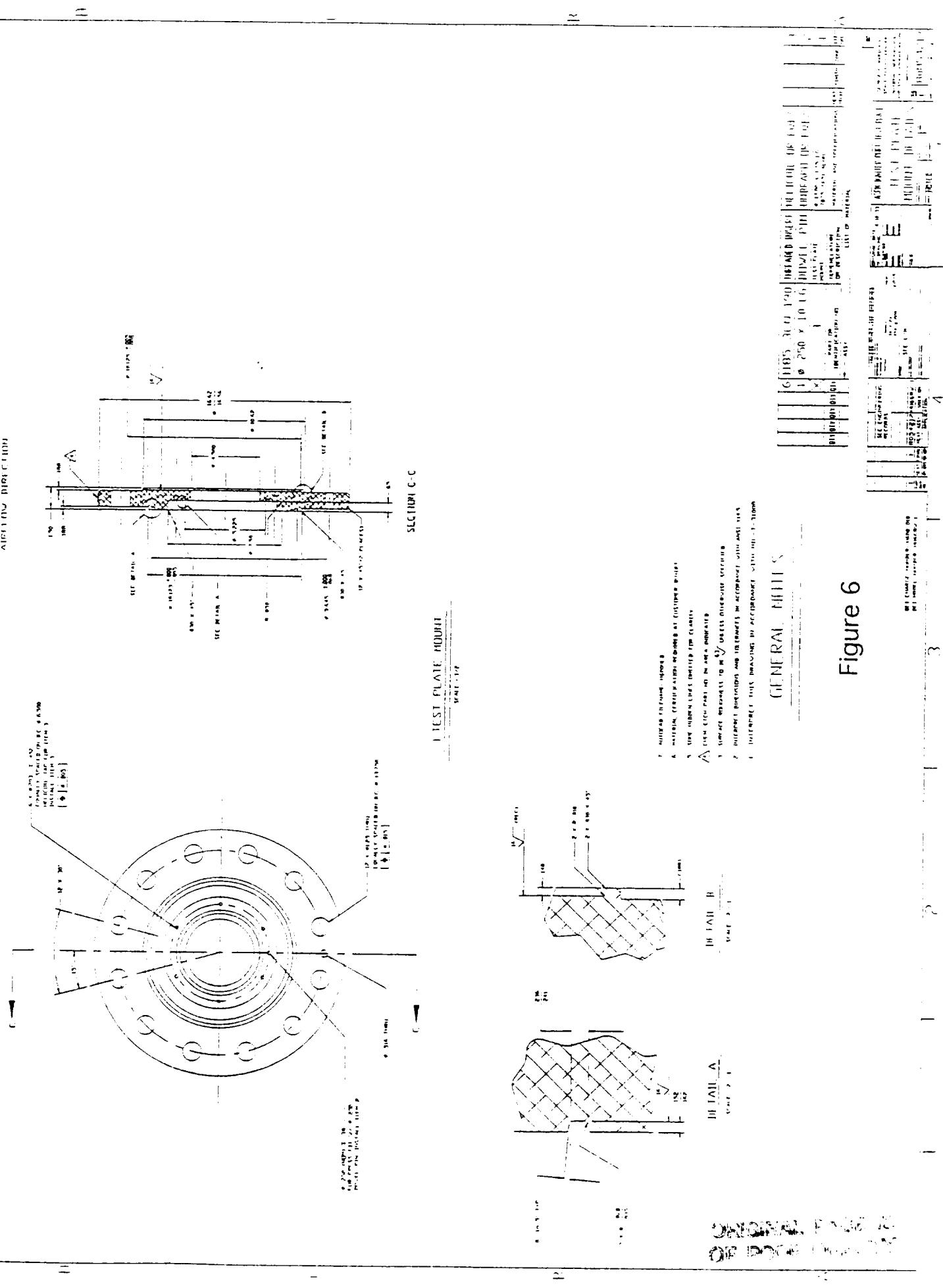
CLOSING NOTE C *On the final night of the conference, we gathered at the hotel bar to share our impressions of the meeting. The discussion was wide ranging, and the atmosphere was friendly and relaxed.*

Figure 5

ORIGINAL PAGE IS
OF POOR QUALITY

Figure 6

APPENDIX D



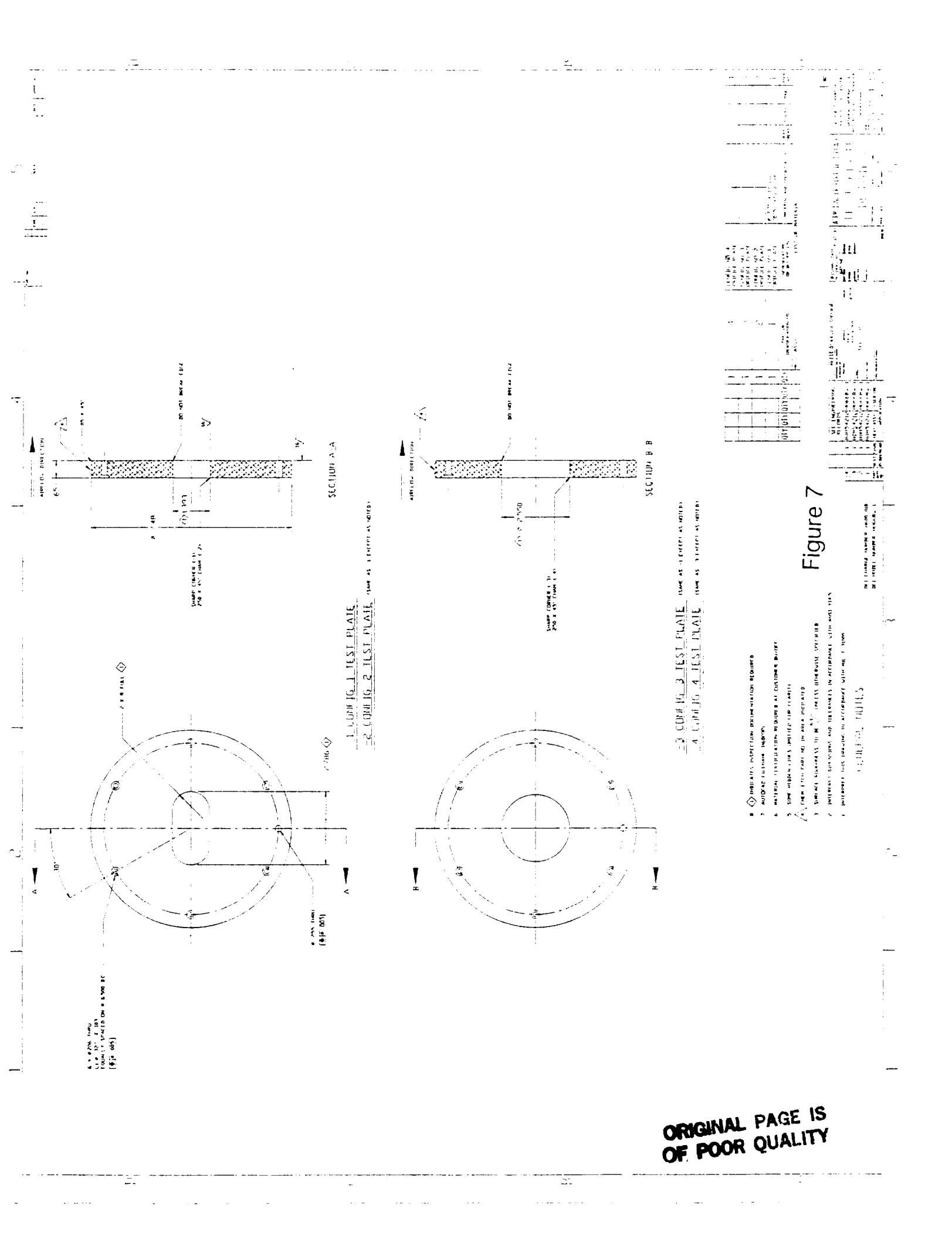


Figure 7

Figure 8

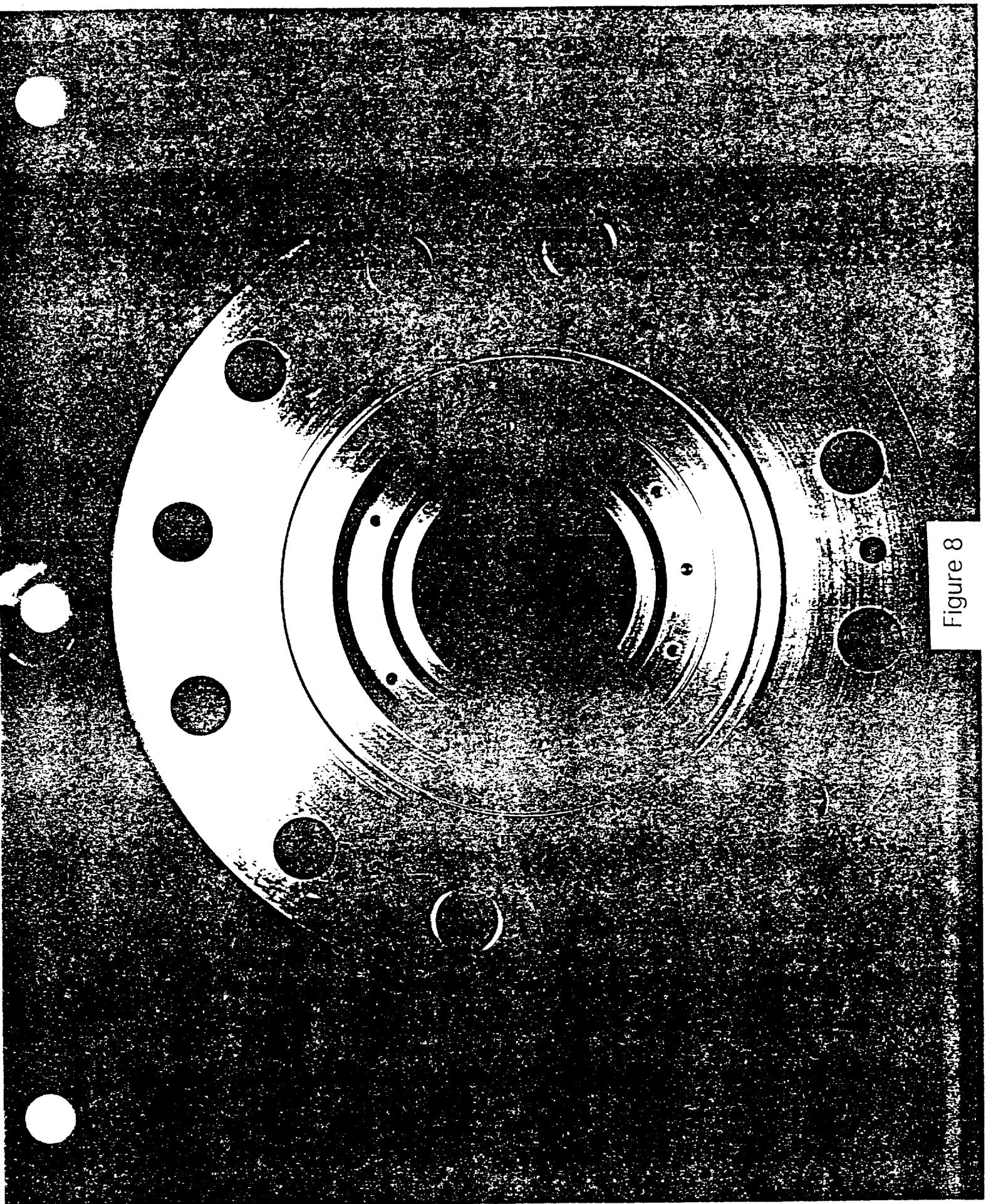
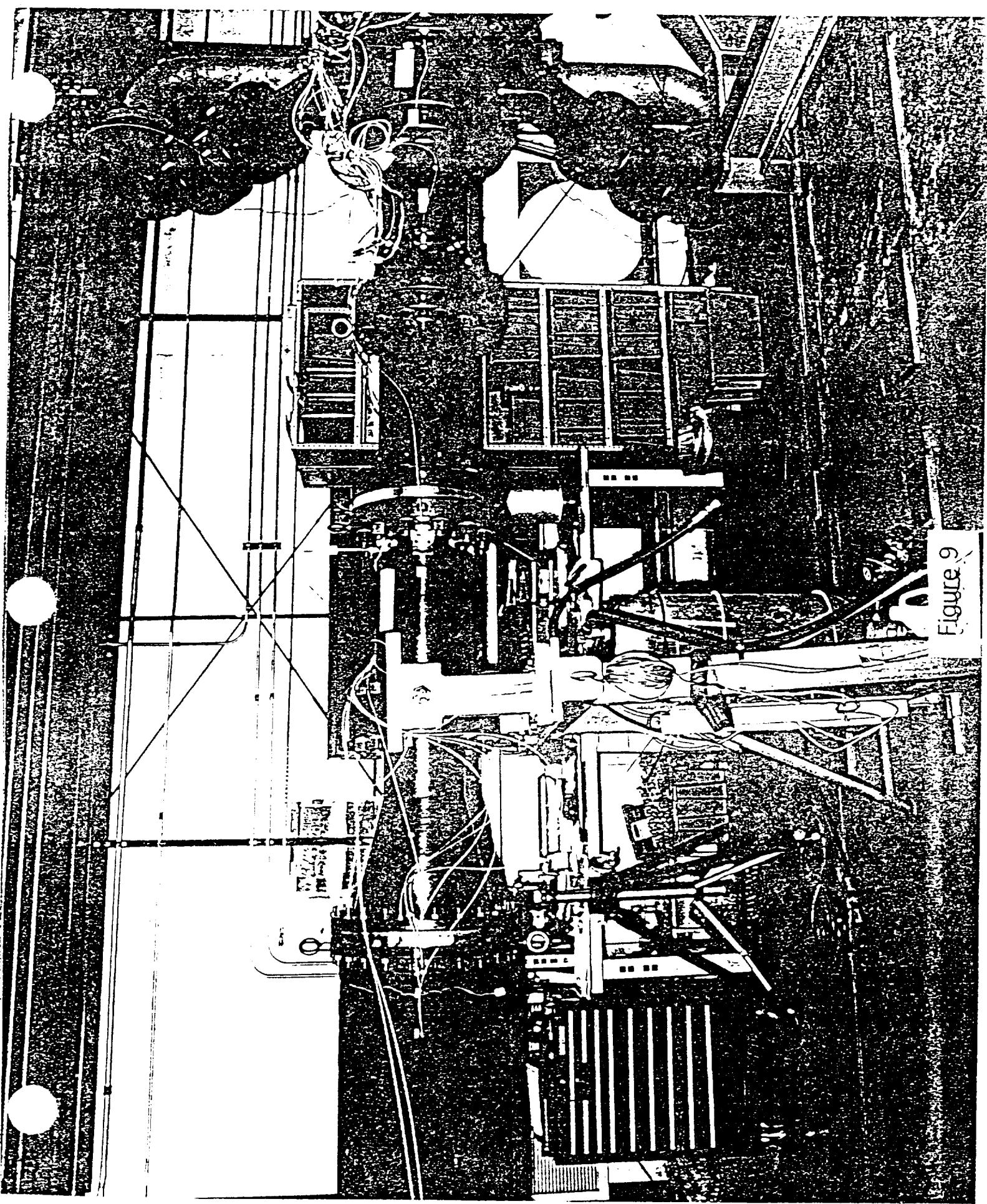


Figure 9



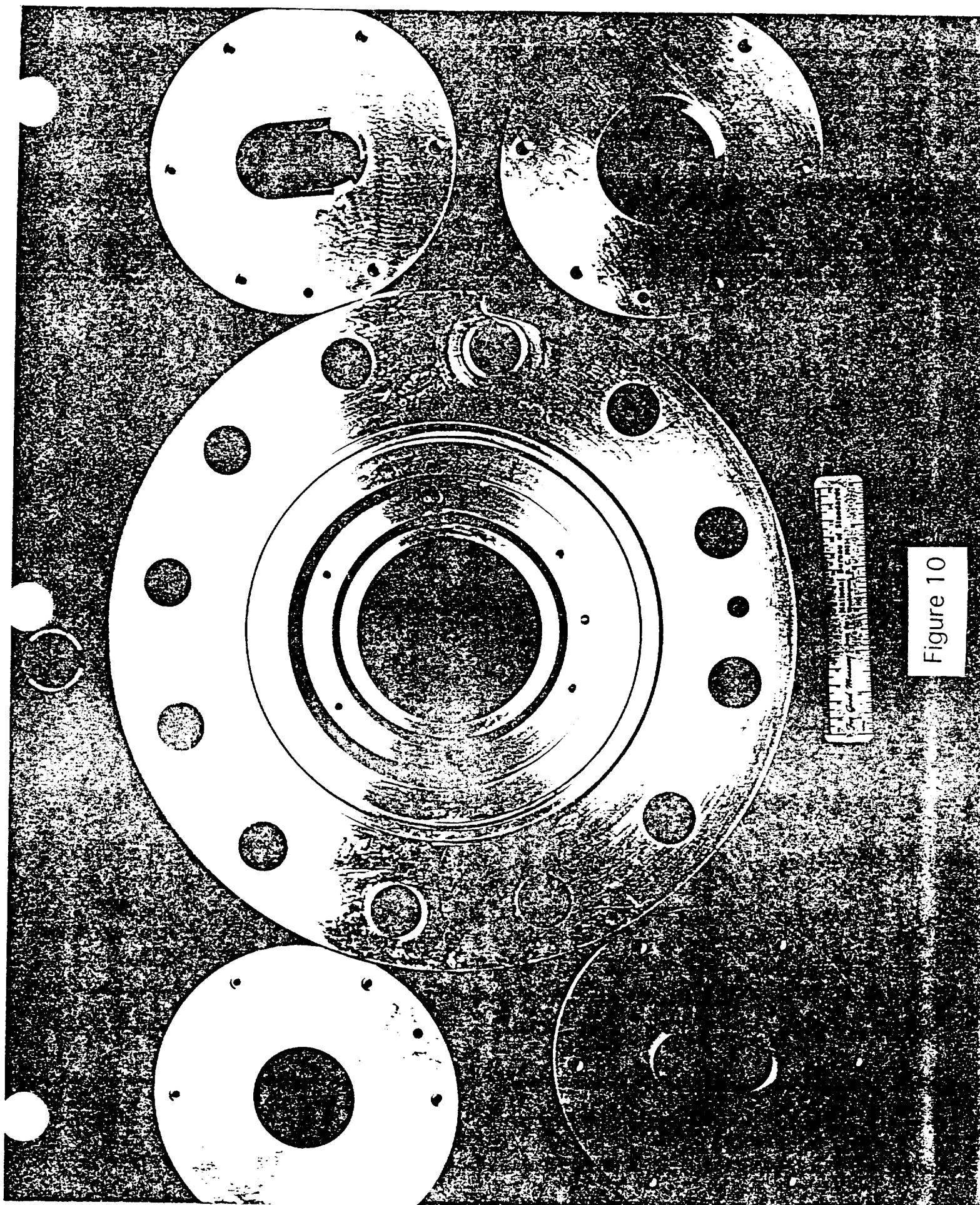


Figure 10

ASRM IGNITOR DISCHARGE PORT
Reynolds # vs. Discharge Coefficient

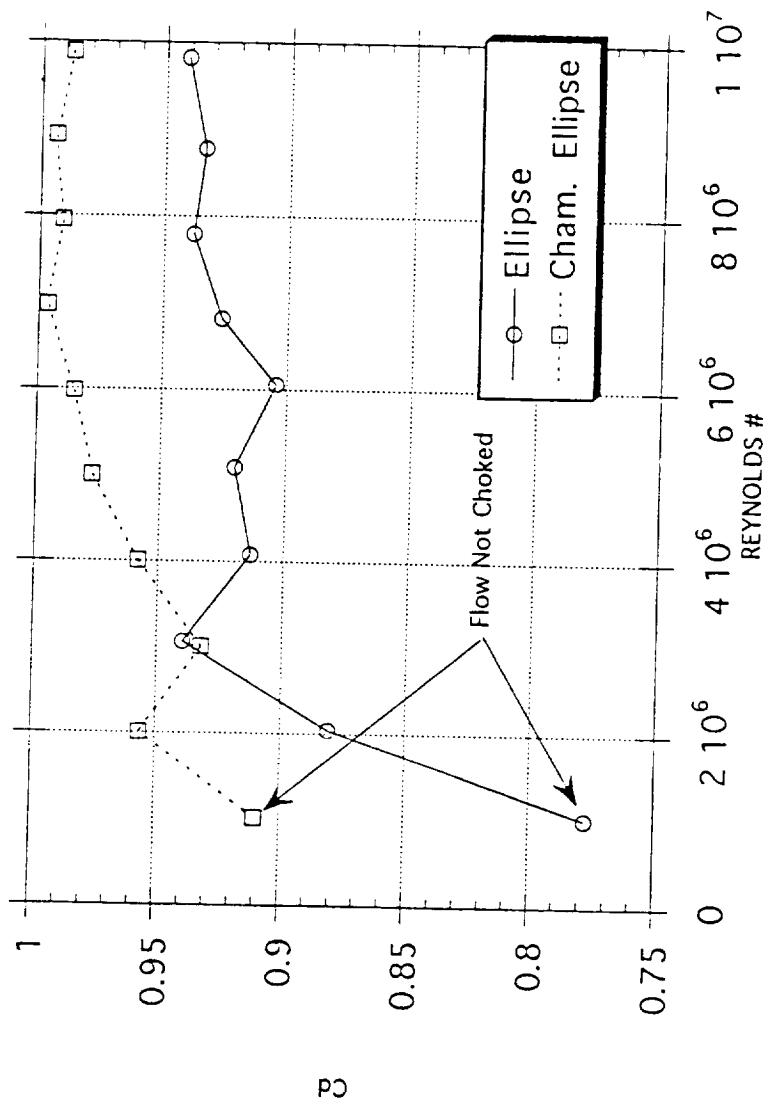


Figure 11

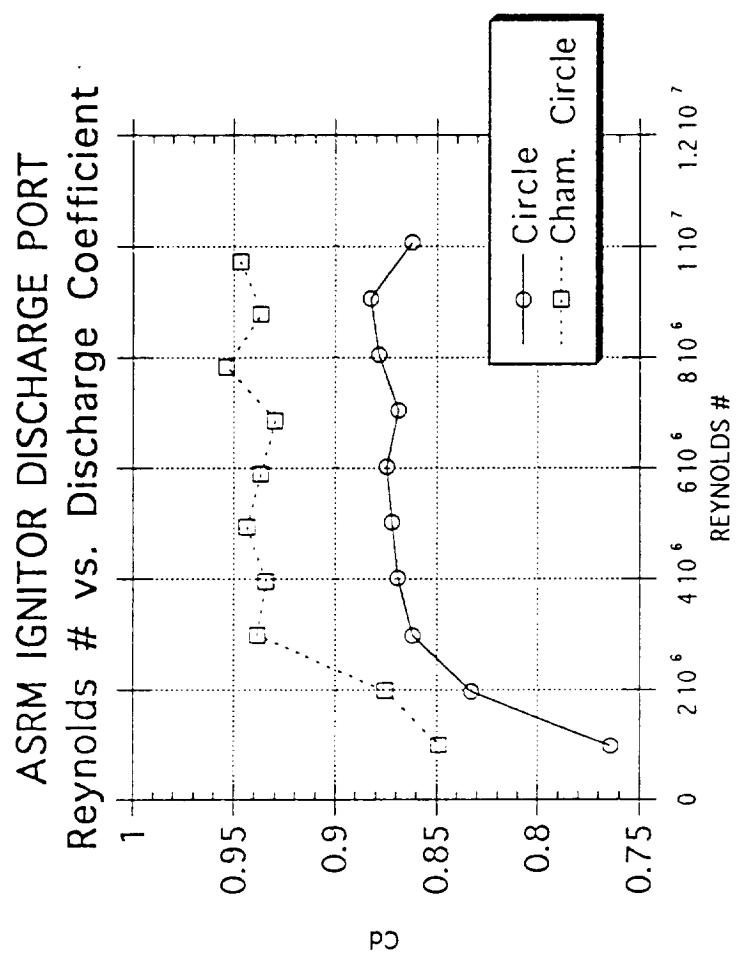


Figure 12

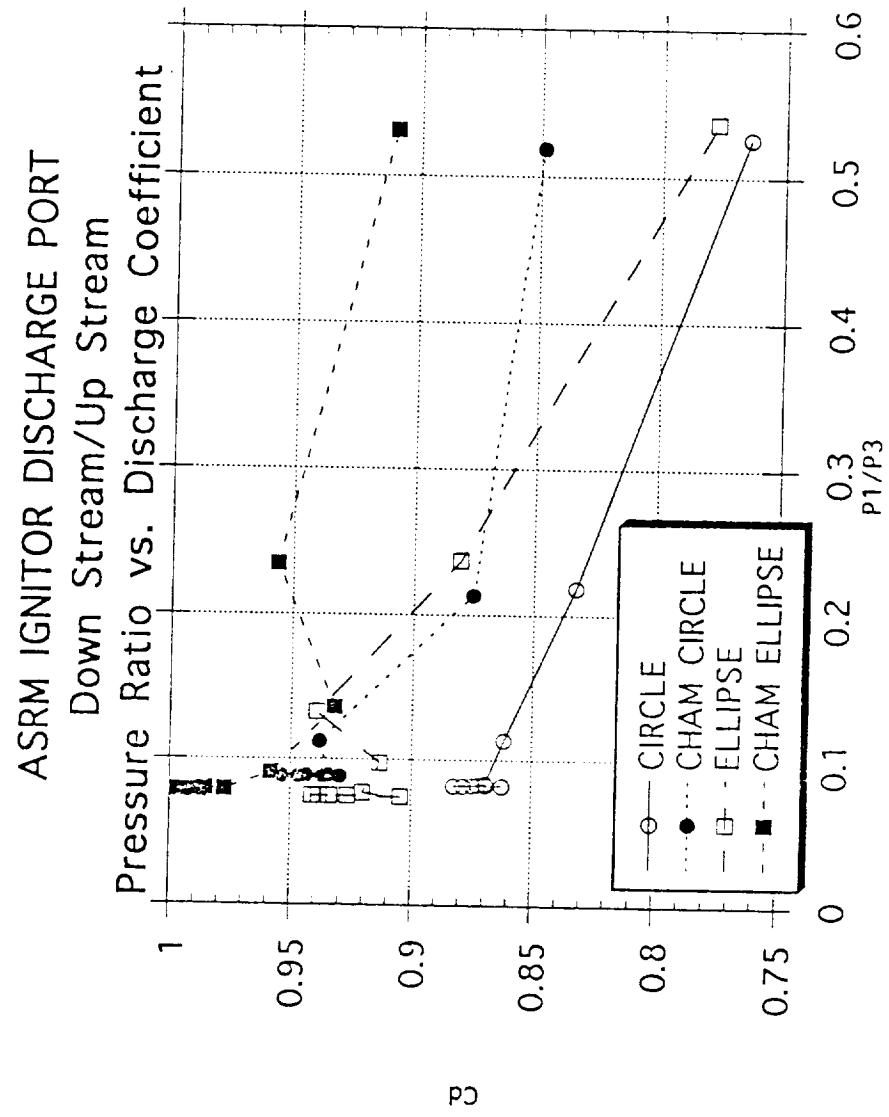


Figure 13

SAF0006: ASRM IGNITER PORT DISCHARGE COEFFICIENT						
	DATE	TIME	RUN	SET Po (fac.)	EXPECTED Po (fac.)	EXPECTED Po (model)
8/10/93	10:00	1/1		256	250	250
	10:10	2/3		230.4	225	225
	10:15	3/1		204.8	200	200
	10:20	4/1		179.2	175	175
	10:30	5/0		153.6	150	150
	10:35	6/0		128	125	125
	10:50	7/0		102.4	100	100
	12:30	8/0		76.8	75	75
	2:20	9/0		51.2	50	50
	2:30	10/0		25.6	25	25
	12:30	11/0		256	250	250
	3:00	12/0		230.4	225	225
	3:05	13/0		204.8	200	200
	3:15	14/0		179.2	175	175
8/12/93	8:05	15/0		153.6	150	150
	8:15	16/0		128	125	125
	8:35	17/0		102.4	100	100
	8:45	18/0		76.8	75	75
	8:55	19/0		51.2	50	50
	9:05	20/0		25.6	25	25

Table 1

SAF0006: ASRM IGNITER PORT DISCHARGE COEFFICIENT					
DATE	TIME	RUN	SET Po (fac.)	EXPECTED	TYPE PORT
				Po (model)	
8/12/93	1:00	21/0	256	250	250 cham circle
	1:25	22/0	230.4	225	225 cham circle
	1:30	23/0	204.8	200	200 cham circle
	1:35	24/0	179.2	175	175 cham circle
	1:45	25/0	153.6	150	150 cham circle
	1:50	26/0	128	125	125 cham circle
	2:00	27/0	102.4	100	100 cham circle
	2:05	28/0	76.8	75	75 cham circle
	2:15	29/0	51.2	50	50 cham circle
	2:30	30/0	25.6	25	25 cham circle
8/12/93	3:25	31/0	256	250	250 cham ellipse
	3:30	32/0	230.4	225	225 cham ellipse
	3:35	33/0	204.8	200	200 cham ellipse
	3:45	34/0	179.2	175	175 cham ellipse
	3:50	35/0	153.6	150	150 cham ellipse
	4:00	36/0	128	125	125 cham ellipse
	4:05	37/0	102.4	100	100 cham ellipse
	4:15	38/0	76.8	75	75 cham ellipse
	4:25	39/0	51.2	50	50 cham ellipse
	4:30	40/0	25.6	25	25 cham ellipse

Table 1: Continued

Dia	RN	NAME	5.11	TAF-S30A	SAF0006 ASRM IGNITOR DISCHARGE PORT FLOW TEST CIRCULAR ORIFICE	PS-S30G	P AVG	PS-S10G	PS-S10U	PS 1 avg	P1/P3	ACTUAL MDO	THEOM DÖT	Cd	REYNOLDS #	
1\1	1		74.7	248.122	248.245	248.1835	20.369301	20.3162	20.3727505	0.08208745	25.004	29.163941	0.85736012	100.58170	4	
	2		73.8	248.053	248.105	248.079	20.333098	20.3496	20.3413495	0.08198545	25.838	29.176261	0.88558403	100.75485	1	
	3		73.6	248.424	248.547	248.4455	20.3934	20.256699	20.3248995	0.08179511	24.492	29.2295103	0.88379203	100.95803	4	
	4		73.4	248.505	248.513	248.509	20.3934	20.243099	20.3182495	0.08176062	25.409	29.2377545	0.86904759	101.0251	8	
	5		73.2	248.169	248.35	248.2595	20.333099	20.3762	20.3546495	0.08198941	24.517	29.2138776	0.83922444	100.9724	2	
	6		73	248.215	248.14	248.1775	20.514099	20.216499	20.365299	0.08205941	25.836	29.2097069	0.881515049	100.98122	8	
average ALL		73.666667	248.248	248.316667	248.265333	248.26275	20.3893997	20.3029995	20.3461996	0.08194791	25.1826667	29.2051694	0.86227243	100.89152	3	
average		73.575	248.2525	248.26275	248.312	248.26375	20.4024748	20.3029995	20.3527371	0.08197422	25.1915	29.20632	0.86253116	100.89157	3	
RN	FRM#	TAF-S30A	PS-S30G	PS-S30U	P AVG	PS-S10G	PS-S10U	PS-S100	PS 1 avg	P1/P3	ACTUAL MDO	THEOM DÖT	Cd	REYNOLDS #		
2\3	1		75.1	223.432	223.571	223.5015	18.207399	18.218399	18.2120899	0.08148893	23.221	26.2537512	0.8848313	90.49275	83	
	2		73.9	223.456	223.466	223.461	18.340099	18.2318	18.2859495	0.08183061	23.366	26.278476	0.88916876	90.73448	48	
	3		73.6	223.479	223.582	223.5305	18.448601	18.2983	18.3734505	0.08219562	22.827	26.2940375	0.66843559	90.82797	65	
	1		73.4	223.548	223.594	223.571	18.3521	18.285	18.31855	0.08193616	22.094	28.3037315	0.831905687	90.88773	78	
	5		73.2	223.572	223.687	223.6295	18.2558	18.205099	18.2303495	0.08152332	24.031	26.3155482	0.91318637	90.95437	54	
	6		73.1	223.757	223.711	223.734	18.521	18.210399	18.3696995	0.08210509	23.713	26.3303144	0.90019692	91.01908	05	
average ALL		73.166667	223.540667	223.601833	223.531	223.58251	18.3541332	18.2423328	18.2984831	0.08184629	23.2086667	26.2959705	0.8828992	90.81936	09	
average		73.925	223.531	223.601833	223.55675	223.55675	18.3792748	18.2417245	18.3104996	0.08190531	23.28175	26.2891448	0.8855981	90.76144	45	
RN	FRM#	TAF-S30A	PS-S30G	PS-S30U	P AVG	PS-S10G	PS-S10U	PS-S100	PS 1 avg	P1/P3	ACTUAL MDO	THEOM DÖT	Cd	REYNOLDS #		
3\1	1		75.4	198.458	198.513	198.4955	16.3132	16.2887	16.30095	0.08212665	20.465	23.3086942	0.877199845	80.30610	32	
	2		73.8	198.481	198.536	198.5085	16.252699	16.182199	16.217549	0.0801697	20.616	23.3463006	0.886315181	80.62227	91	
	3		73.4	198.492	198.559	198.5255	16.240801	16.1423	16.1915505	0.08155805	20.33	23.357008	0.87040061	80.70605	59	
	4		73.2	198.725	198.781	198.753	16.421801	16.386999	16.37525	0.08230995	20.427	23.388212	0.87330887	80.83107	36	
	5		73.1	198.679	198.769	198.724	16.3615	16.353301	16.3584005	0.08231719	20.594	23.3869926	0.805322	80.8455	54	
	6		72.9	198.551	198.407	198.473	16.516299	16.195601	16.35695	0.08241149	20.717	23.3625424	0.8868137	80.73411	72	
average ALL		73.6333333	198.564333	198.594167	198.57925	198.64975	198.61775	16.337375	16.2887248	16.3130374	0.08203555	20.5246667	23.3563023	0.87868886	80.68312	53
average		73.875	198.58575	198.61775	198.64975	198.61775	16.301083	16.3001083	16.30203555	0.08203555	20.52525	23.3575326	0.87874279	80.65236	99	
RN	FRM#	TAF-S30A	PS-S30G	PS-S30U	P AVG	PS-S10G	PS-S10U	PS-S100	PS 1 avg	P1/P3	ACTUAL MDO	THEOM DÖT	Cd	REYNOLDS #		
4\1	1		75.7	173.791	173.578	173.5845	14.407	14.2917	14.34035	0.08267173	18.341	20.380558	0.8998593	70.2246	41	
	2		73.7	173.537	173.731	173.634	14.3587	14.1851	14.2719	0.08219531	18.356	20.422763	0.8987519	70.3654	21	
	3		73.3	173.712	173.824	173.768	14.432	14.2917	14.36745	0.08266179	17.57	20.4461908	0.85132877	70.65229	43	
	4		73.1	173.712	173.859	173.7855	14.3346	14.1718	14.25342	0.08201605	17.686	20.452053	0.8666551	70.63411	78	
	5		73	173.817	173.911	173.914	14.3949	14.2917	14.3433	0.082437352	17.377	20.4691278	0.849937	70.76027	17	
	6		72.8	173.735	173.767	173.721	14.3829	13.9587	14.1708	0.08157218	17.254	20.4502095	0.84165719	70.7347	82	
average ALL		73.6	173.717333	173.7485	173.751167	173.7535	14.3086833	14.19845	14.2926667	0.08225936	17.7633333	20.430426	0.86913508	70.60106	03	
average		73.275	173.6945	173.805635	173.775375	173.78205	14.25075	14.3089625	14.30824167	17.7465	20.447526	0.86741819	70.66552	09		
RN	FRM#	TAF-S30A	PS-S30G	PS-S30U	P AVG	PS-S10G	PS-S10U	PS-S100	PS 1 avg	P1/P3	ACTUAL MDO	THEOM DÖT	Cd	REYNOLDS #		
5\0	1		75.4	148.627	148.911	148.689	12.1172	12.2663	12.22775	0.08213765	14.682	17.4820554	0.83983048	60.22214	98	
	2		73.8	148.593	148.724	148.6585	12.1872	12.2016	12.2344	0.08228869	15.305	17.4835194	0.87539583	60.361619	09	
	3		73.4	148.78	148.886	148.834	12.2113	12.2816	12.24645	0.08220261	15.446	17.5107217	0.88208814	60.50509	94	
	4		73.2	148.722	148.817	148.7695	12.3138	12.2949	12.3134	0.08276831	15.504	17.5064155	0.88561819	60.50772	07	
	5		73.1	148.955	149.029	148.9915	12.1751	12.2683	12.2217	0.08202951	15.461	17.5341036	0.88167332	60.61246	54	
	6		73	149.002	148.956	148.98	12.1992	12.2015	12.1272	0.08140153	15.511	17.5344749	0.8846002	60.62224	5	
average ALL		73.65	148.813167	148.98667	148.805417	148.751167	12.2153167	12.24165	12.2848313	0.0821667	15.3181667	17.5085684	0.8748273	60.47579	91	
average		73.325	148.8325	148.8995	148.866	148.866	12.1932	12.221675	12.2074375	0.08205309	15.43075	17.517249	0.88096187	60.52095	17	

Table 2

REYNOLDS #	Cd	Cd	REYNOLDS #
6\0			
1 76.1	124.098	PS S30G	TAF S30A
2 74.3	123.958	124.0255	10.1482
3 73.9	124.051	124.1075	10.3172
4 73.7	123.923	124.034	10.2448
5 73.6	124.028	123.9785	10.1944
6 73.5	124.004	124.0725	10.2055
average All	74.1033333	124.010333	124.023
average	73.675	124.0015	124.0845
RN	DNW	TAF S30A	PS S30G
7\1			
1 75.8	99.302	PS S30U	PS S30G
2 74.2	99.232	99.357	99.2945
3 73.8	99.22	99.263	99.2415
4 73.6	99.325	99.392	99.3585
5 73.5	99.15	99.31	99.23
6 73.4	99.185	99.204	99.1945
average All	74.05	99.2356667	99.31966667
average	73.75	99.2405	99.3041
RN	DNW	TAF S30A	PS S30G
8\0			
1 80.1	74.621	74.897	74.654
2 80	74.363	74.475	74.419
3 80	74.691	74.758	74.7245
4 80	74.667	74.734	74.7005
5 80	74.468	74.557	74.5125
6 79.9	74.585	74.51	74.5475
average All	80	74.5650333	74.6201667
average	79.975	74.52675	74.575
RN	DNW	TAF S30A	PS S30G
9\0			
1 83.7	50.069	PS S30U	PS S30G
2 83.6	49.787	49.865	50.089
3 83.6	50.092	50.065	50.0785
4 83.6	50.01	50.101	50.0555
5 83.6	49.881	49.888	49.849
6 83.6	49.869	49.711	49.79
average All	83.6166667	49.9395	49.9531667
average	83.625	49.93375	49.9415
RN	DNW	TAF S30A	PS S30G
10\0			
1 84.1	25.239	25.318	25.275
2 83.4	25.11	25.082	25.105
3 83	25.169	25.137	25.137
4 82.8	25.145	25.176	25.1605
5 82.8	25.145	25.176	25.1605
6 82.8	25.063	24.987	25.025
average All	83.15	25.1451667	25.1406667
average	82.95	25.11575	25.10525

Table 2: Continued

RUN	RTWME	TAF-S30A	PS-S30G	PS-S30U	P AVG	PS-S10G	PS-S10U	PS-1 avg	P1/P3	ACTUAL M DOT	THEOM DOT	Cd	REYNOLDS #
0\1		86.9	74.812	74.847	74.8295	8.95871	9.00499	9.02186	0.12056555	7.636	8.69455542	0.87825097	2947062 94
2	84.2	74.578	74.635	74.6065	8.65675	8.85858	8.757665	0.11758475	7.073	8.69012046	0.83912777	2956561 22	
3	83.6	74.707	74.741	74.724	8.60813	8.79199	8.70021	0.11643127	7.501	8.70860889	0.8613316	2965561 48	
4	83.5	74.718	74.73	74.724	8.64167	8.79199	8.71833	0.1166376	7.513	8.70941001	0.86263019	2966553 16	
5	83.6	74.625	74.671	74.648	8.37892	8.69876	8.53884	0.11438806	7.69	8.6997557	0.88193329	2962555 28	
6	83.6	74.613	74.553	74.503	8.46347	8.32585	8.39466	0.1125546	7.301	8.69217623	0.84015608	2959065 64	
7	83.7	74.765	74.647	74.706	8.82586	9.12494	8.9754	0.12014296	7.405	8.70571039	0.85059113	2964155 92	
8	83.7	74.648	74.404	74.571	8.47555	8.49899	8.48727	0.11381462	7.714	8.68907745	0.8876892	2958191 44	
9	83.8	74.765	74.859	74.812	8.59635	8.85858	8.727465	0.11665862	7.387	8.71726126	0.84739917	2967669.88	
10	83.8	74.636	74.659	74.6475	8.43931	8.48567	8.46249	0.11336802	7.491	8.69809345	0.8612322	2961144 43	
11	83.8	74.718	74.73	74.724	8.64467	8.7867	8.71167	0.11658463	7.445	8.70700731	0.85505843	2964119 06	
12	83.9	74.718	74.73	74.724	8.41515	8.51231	8.46373	0.11326655	7.619	8.70620605	0.87500793	2963488 31	
average All		84.0083333	74.6919167	74.6913331	74.691625	8.59232167	8.73422667	8.66329917	0.11598595	7.48175	8.70157318	0.855981533	2961458 39
average		84.02	74.7077	74.7167	74.7122	8.597556	8.745375	8.6714655	0.1160632	7.4994	8.70387793	0.8616182	2962194.03

ORIGINAL PAGE IS
OF POOR QUALITY

Table 2: Continued

Table 2: Continued

Dia.	RN	FRAME	5.11	SAF0006 ASRM IGNITOR DISCHARGE PORT FLOW TEST CHAMFERED CIRCULAR ORIFICE										REYNOLDS #
		TAF-S30A	PS-S30G	PS-S30U	PAVG	PS-S10G	PS-S10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEO M DOT	Cd		
21\0	1	88.0812	247.520996	247.572998	247.546997	21.816299	21.737	21.7766495	0.08796976	26.506701	28.7318512	0.92255458		
	2	88.039101	247.729004	247.745992	247.732499	21.973	21.8433	21.90815	0.0884347	26.0935	28.7544859	0.90745841		
	3	88.104103	247.324005	247.366993	247.355499	22.0091	21.8566	21.93285	0.08866694	27.6056	28.7090249	0.96156523		
	4	88.107597	247.636002	247.6666	247.651001	21.960899	21.8699	21.9153995	0.08849308	26.819201	28.7432304	0.93306148		
	5	88.107597	247.358002	247.432999	247.395501	21.9007	21.9231	21.9119	0.08857031	27.4531	28.7135761	0.95610174		
	6	88.109398	247.531998	247.363007	247.447503	22.0212	21.7237	21.87245	0.08839228	27.9277	28.7195644	0.9724277		
	7	88.075996	247.774994	247.712997	247.743996	21.8043	21.8034	21.8034	0.0880096	27.759501	28.7548526	0.965308492		
	8	88.007401	247.846995	247.841003	247.849499	21.7922	21.7922	21.6914995	0.08751909	28.3074	28.688403	0.94920058		
	9	87.812101	247.809998	247.910004	247.860001	21.888599	21.8433	21.659495	0.08821895	28.0716	28.7736696	0.97560027		
	10	87.736702	247.812993	247.870001	247.824997	21.743999	21.630699	21.687349	0.08751074	27.37001	28.7731617	0.9512337		
	11	87.713898	247.798996	247.712997	247.755997	21.852501	21.8167	21.846005	0.088112945	27.3267	28.7657494	0.94997351		
	12	87.546301	247.567001	247.595993	247.581497	21.973	21.8699	21.92145	0.08854236	26.356001	28.7501506	0.91672567		
	average ALL	87.9516163	247.645082	247.645665	247.645374	21.8946498	21.7923665	21.7923665	0.08820497	27.2164171	28.7465131	0.94677398		
22\0	1	86.803299	222.843002	223.007996	222.925499	19.6873	19.6873	19.667	0.08826783	24.945999	25.9043431	0.9630045		
	2	86.736504	222.992996	223.195007	223.094002	19.8923	19.7069	19.7996	0.08875003	23.857901	25.9255069	0.9202482		
	3	86.685501	222.576004	222.774994	222.675499	19.639	19.5606	19.5998	0.08801956	23.388599	25.8780802	0.90379962		
	4	86.557198	222.947006	223.084996	223.018501	19.4701	19.4275	19.4488	0.08720711	24.0425	25.9209819	0.92753038		
	5	86.5186	222.785004	223.020004	223.025004	19.5184	19.4275	19.47295	0.08736084	23.989799	25.9084166	0.92594616		
	6	86.407799	222.610001	222.647003	222.624952	19.75799	19.4541	19.6249495	0.08815111	24.627001	25.9171923	0.95161397		
	7	86.291096	222.959	222.973007	222.966004	19.626260	19.6271	19.6271	0.08862687	24.118299	25.92120507	0.91045221		
	8	86.203903	222.889008	223.007996	222.948502	19.844101	19.760099	19.8021	0.08881917	24.1418	25.9212271	0.93135251		
	9	86.07301	222.934998	223.136002	223.0355	19.4098	19.4142	19.4142	0.08703547	24.90399	25.9334378	0.96167443		
	10	85.950798	222.796005	223.020004	222.908005	19.458099	19.361	19.4095495	0.08707426	24.299601	25.9225255	0.93739327		
	11	85.873398	222.923996	223.106998	223.012497	19.639	19.6138	19.6264	0.08800583	24.4596	25.9365158	0.94305651		
	12	85.775502	222.714996	222.927002	222.820999	19.844101	19.8320999	19.842	0.08904906	24.505199	25.9165803	0.94554138		
	average ALL	86.32308666	222.831001	222.991667	222.911334	19.652075	19.5716415	19.6118583	0.0879806	24.2763914	25.9140642	0.91680109		
23\0	1	86.5.6599	197.957001	198.012001	198.067001	17.4935	17.5149	17.5042	0.08839969	23.2278	23.0141211	1.01146596		
	2	85.8787	198.095993	198.2778	198.186997	17.57999	17.474899	17.526449	0.0884339	22.0744	23.04918	0.95770869		
	3	85.611504	197.910004	198.056	197.983002	17.5177	17.4084	17.46305	0.08820479	22.0156	23.0310928	0.95590775		
	4	85.462097	197.968002	197.920998	197.994499	17.4573	17.341801	17.3995505	0.08787896	22.8612	23.035844	0.99242978		
	5	85.335503	198.317001	198.350994	198.337998	17.5056	17.474099	17.4902495	0.08818406	21.50621	23.0782268	0.93534342		
	6	85.340797	197.957001	197.822006	197.889504	17.5177	17.128799	17.3232495	0.08754001	22.598	23.0259291	0.98141534		
	7	85.251198	198.061005	198.067001	198.064003	17.6625	17.5548	17.60865	0.08890384	21.420799	23.0481269	0.92939435		
	8	85.1633	198.050003	197.856995	197.953499	17.4814	17.328501	17.4049505	0.08792444	21.424	23.0371248	0.92997716		
	9	85.107002	198.352005	198.414002	198.475998	17.5177	17.328501	17.4231005	0.08781185	21.605801	23.0919088	0.93564379		
	10	85.001602	198.026001	198.091003	198.058502	17.5177	17.395	17.45635	0.08813734	21.475	23.0527637	0.93155859		
	11	84.9664	197.852005	197.845001	197.848503	17.5177	17.501499	17.5095995	0.08850004	22.04201	23.029649	0.95723387		
	12	84.894302	198.177002	198.251998	198.2155	17.5056	17.461599	17.4835995	0.08820501	21.3629	23.0733088	0.92597068		
	average ALL	85.362417	198.060252	198.079834	17.5226999	17.4094665	17.4660832	17.4660832	0.08817699	21.9788418	23.0472027	0.95366293		

Table 3

RN	FRAME	PS-S30G			PS-S10G			PS-S10U			PS-1 AVG			P1/P3			ACTUAL M DOT			THEOM DOT			Cd			REYNOLDS #																
		TAF-S30A	85.833	173.110992	173.214996	173.162994	15.3563	15.3178	15.33705	0.08857002	18.4163	20.1397275	0.91442647	6.836690.07	173.110992	173.288998	173.174995	15.2598	15.1581	15.20895	0.08782417	18.924601	20.1557663	0.9389746	6.849766.07	173.110992	173.288998	173.174995	15.2598	15.1581	15.20895	0.08782417	18.924601	20.1557663	0.9389746	6.849766.07						
2410	1	85.040199	173.110992	173.214996	173.162994	15.3563	15.3178	15.33705	0.08857002	18.4163	20.1397275	0.91442647	6.836690.07	173.110992	173.288998	173.174995	15.2598	15.1581	15.20895	0.08782417	18.924601	20.1557663	0.9389746	6.849766.07	173.110992	173.288998	173.174995	15.2598	15.1581	15.20895	0.08782417	18.924601	20.1557663	0.9389746	6.849766.07							
average All		84.734398	173.121994	173.261993	173.191994	15.3925	15.2513	15.3219	0.08846772	18.430201	20.163402	0.91404223	6.8553311.72	173.121994	173.261993	173.191994	15.3925	15.2513	15.3219	0.08846772	18.430201	20.163402	0.91404223	6.8553311.72	173.121994	173.261993	173.191994	15.3925	15.2513	15.3219	0.08846772	18.430201	20.163402	0.91404223	6.8553311.72							
2411	1	84.562103	173.251007	173.401993	173.221005	173.343994	173.2855	15.2389	15.2513	0.08810662	18.345699	20.1803127	0.90908893	6.864205.33	173.251007	173.401993	173.221005	173.343994	173.2855	15.2389	15.2513	0.08810662	18.345699	20.1803127	0.90908893	6.864205.33	173.251007	173.401993	173.221005	173.343994	173.2855	15.2389	15.2513	0.08810662	18.345699	20.1803127	0.90908893	6.864205.33				
average All		84.326599	173.261993	173.261993	173.255997	173.255997	15.4046	15.0649	15.2347	0.08793202	19.4522	20.1784078	0.96104065	6.864356.57	173.261993	173.261993	173.255997	173.255997	15.4046	15.0649	15.2347	0.08793202	19.4522	20.1784078	0.96104065	6.864356.57	173.261993	173.261993	173.255997	173.255997	15.4046	15.0649	15.2347	0.08793202	19.4522	20.1784078	0.96104065	6.864356.57				
2412	1	84.242203	173.134003	173.179993	173.156998	173.156998	15.3232	15.2912	15.3117	0.08842669	18.840499	20.1684414	0.93455407	6.6016782.57	173.134003	173.179993	173.156998	173.156998	15.3232	15.2912	15.3117	0.08842669	18.840499	20.1684414	0.93455407	6.6016782.57	173.134003	173.179993	173.156998	173.156998	15.3232	15.2912	15.3117	0.08842669	18.840499	20.1684414	0.93455407	6.6016782.57				
average All		84.1455	173.296997	173.32001	173.314499	173.314499	15.3805	15.1714	15.2759	0.08814006	18.623501	20.18858	0.92247701	6.69570.87	173.296997	173.32001	173.314499	173.314499	15.3805	15.1714	15.2759	0.08814006	18.623501	20.18858	0.92247701	6.69570.87	173.296997	173.32001	173.314499	173.314499	15.3805	15.1714	15.2759	0.08814006	18.623501	20.18858	0.92247701	6.69570.87				
2413	1	84.015404	173.320002	173.367004	173.320503	173.238998	15.3081	15.1581	15.2331	0.08788977	18.7687	20.1916933	0.929528.81	6.6817891.07	173.320002	173.367004	173.320503	173.238998	15.3081	15.1581	15.2331	0.08788977	18.7687	20.1916933	0.929528.81	6.6817891.07	173.320002	173.367004	173.320503	173.238998	15.3081	15.1581	15.2331	0.08788977	18.7687	20.1916933	0.929528.81	6.6817891.07				
average All		83.959198	173.238998	173.238998	173.238998	15.2477	0.9915	15.1696	0.08756458	18.7178	20.1832407	0.92739319	6.6865595.07	173.238998	173.238998	173.238998	15.2477	0.9915	15.1696	0.08756458	18.7178	20.1832407	0.92739319	6.6865595.07	173.238998	173.238998	173.238998	15.2477	0.9915	15.1696	0.08756458	18.7178	20.1832407	0.92739319	6.6865595.07							
2414	1	83.892404	173.309006	173.425995	173.367501	173.367501	15.1693	15.0915	15.1274	0.08725626	19.140499	20.1994521	0.94757516	6.875724.77	173.309006	173.425995	173.367501	173.367501	15.1693	15.0915	15.1274	0.08725626	19.140499	20.1994521	0.94757516	6.875724.77	173.309006	173.425995	173.367501	173.367501	15.1693	15.0915	15.1274	0.08725626	19.140499	20.1994521	0.94757516	6.875724.77				
average All		84.4129925	173.224332	173.307831	173.307831	15.1803033	15.13110081	15.1803033	0.08801246	18.76511661	20.1779921	0.92997691	6.686337.91	173.224332	173.307831	173.307831	15.1803033	15.13110081	15.1803033	0.08801246	18.76511661	20.1779921	0.92997691	6.686337.91	173.224332	173.307831	173.307831	15.1803033	15.13110081	15.1803033	0.08801246	18.76511661	20.1779921	0.92997691	6.686337.91							
RN	FRAME	PS-S30G			PS-S10G			PS-S10U			PS-1 AVG			P1/P3			ACTUAL M DOT			THEOM DOT			Cd			REYNOLDS #																
		TAF-S30A	84.191002	148.468994	148.608994	148.538994	148.626999	148.626999	13.1602	13.0817	13.12095	0.08833337	16.213699	17.311795	0.936245	5.900674.68	148.468994	148.608994	148.538994	148.626999	148.626999	13.1602	13.0817	13.12095	0.08833337	16.213699	17.311795	0.936245	5.900674.68	148.468994	148.608994	148.538994	148.626999	148.626999	13.1602	13.0817	13.12095	0.08833337	16.213699	17.311795	0.936245	5.900674.68
2510	1	83.133003	148.434006	148.539001	148.486504	148.539001	148.486504	148.486504	12.9913	12.9954	12.94335	0.08816006	16.492399	17.312595	0.95262407	5.899388.05	148.434006	148.539001	148.486504	148.486504	148.486504	12.9913	12.9954	12.94335	0.08816006	16.492399	17.312595	0.95262407	5.899388.05	148.434006	148.539001	148.486504	148.486504	148.486504	12.9913	12.9954	12.94335	0.08816006	16.492399	17.312595	0.95262407	5.899388.05
average All		83.041603	148.556995	148.645004	148.645004	148.645004	148.645004	148.5918	13.0878	13.0684	0.08800993	16.1311	17.3270572	0.93097747	5.905077.59	148.556995	148.645004	148.645004	148.645004	148.645004	148.5918	13.0878	13.0684	0.08800993	16.1311	17.3270572	0.93097747	5.905077.59	148.556995	148.645004	148.645004	148.645004	148.645004	148.5918	13.0878	13.0684	0.08800993	16.1311	17.3270572	0.93097747	5.905077.59	
2511	1	82.952003	148.376007	148.422501	148.468994	148.468994	148.468994	148.468994	13.1361	13.1361	13.0823	0.08814231	16.387999	17.3089214	0.94638388	5.899337.51	148.376007	148.422501	148.468994	148.468994	148.468994	13.1361	13.1361	13.0823	0.08814231	16.387999	17.3089214	0.94638388	5.899337.51	148.376007	148.422501	148.468994	148.468994	148.468994	13.1361	13.1361	13.0823	0.08814231	16.387999	17.3089214	0.94638388	5.899337.51
average All		82.901001	148.574005	148.626995	148.626995	148.626995	148.626995	13.1248	13.1248	13.1256	0.08808587	16.2664	17.3326827	0.93814292	5.908165.31	148.574005	148.626995	148.626995	148.626995	148.626995	13.1248	13.1248	13.1256	0.08808587	16.2664	17.3326827	0.93814292	5.908165.31	148.574005	148.626995	148.626995	148.626995	148.626995	13.1248	13.1248	13.1256	0.08808587	16.2664	17.3326827	0.93814292	5.908165.31	
2512	1	82.776199	148.390002	148.390002	148.390002	148.390002	148.390002	148.390002	13.124	13.124	12.7556	0.08772397	16.305699	17.305694	0.94227515	5.900110.19	148.390002	148.390002	148.390002	148.390002	148.390002	13.124	13.124	12.7556	0.08772397	16.305699	17.305694	0.94227515	5.900110.19	148.390002	148.390002	148.390002	148.390002	148.390002	13.124	13.124	12.7556	0.08772397	16.305699	17.305694	0.94227515	5.900110.19
average All		82.761740	148.410995	148.410995	148.410995	148.410995	148.410995	148.410995	13.1361	13.1361	13.0285	0.088014942	16.2255	17.3146122	0.9370556	5.905769.15	148.410995	148.410995	148.410995	148.410995	148.410995	13.1361	13.1361	13.0285	0.088014942	16.2255	17.3146122	0.9370556	5.905769.15	148.410995	148.410995	148.410995	148.410995	148.410995	13.1361	13.1361	13.0285	0.088014942	16.2255	17.3146122	0.9370556	5.905769.15
2513	1	82.450996	148.320995	148.492004	148.492004	148.492004	148.492004	148.492004	13.1361	13.1361	13.0817	0.088014942	16.2255	17.3146122	0.9370556	5.905769.15	148.320995	148.492004	148.492004	148.492004	148.492004	13.1361	13.1361	13.0817	0.088014942	16.2255	17.3146122	0.9370556	5.905769.15	148.320995	148.492004	148.492004	148.492004	148.492004	13.1361	13.1361	13.0817	0.088014942	16.2255	17.3146122	0.9370556	5.905769.15
average All		82.401802	148.457993	148.539001	148.6035	148.6035	148.6035	148.6035	13.1247	13.1247	13.0817	0.08803982	16.5741	17.3256643	0.94549223	5.909950.49	148.457993	148.539001	148.6035	148.6035	148.6035	13.1247	13.1247	13.0817	0.08803982	16.5741	17.3256643	0.94549223	5.909950.49	148.457993	148.539001	148.60										

Table 3: Continued

RUN	FRAME	PS-S30G			PS-S10G			PS-S10U			PS-1 AVG			P1/P3			ACTUAL M DOT			THEOM DOT			Cd			REYNOLDS #							
		PS-S30U	PS-S30J	P AVG	PS-S30G	PS-S10G	PS-S10U	PS-S10J	PS-S10U	PS-S10G	PS-S10J	PS-S10U	PS-S10G	PS-S10J	PS-S10U	PS-S10G	PS-S10J	PS-S10U	PS-S10G	PS-S10J	PS-S10U	PS-S10G	PS-S10J	PS-S10U	PS-S10G	PS-S10J	PS-S10U	PS-S10G	PS-S10J				
27\0	1	80.475197	99.020599	99.215797	99.118198	8.81258	8.81763	8.815105	0.08893528	0.08893528	0.08893528	11.0146	11.5849433	0.95076857	3962554.56	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	2	80.431297	99.043999	99.133499	99.088749	8.78843	8.81763	8.80303	0.08883985	0.08883985	0.08883985	10.8189	11.5849717	0.93411556	3961785.51	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	3	80.318703	99.137604	99.121696	99.12965	8.84881	8.76434	8.806575	0.08883896	0.08892559	0.08892559	10.8217	11.5879596	0.9338745	3963282.16	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	4	80.320503	99.079102	99.121696	99.100399	8.87296	8.81763	8.845295	0.08871166	0.08871166	0.08871166	10.1914	11.5845209	0.8797429	3963282.16	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	5	80.278297	99.114197	99.22276	99.1708985	8.76427	8.83096	8.797615	0.088808421	0.088808421	0.088808421	10.9485	11.5932149	0.9443886	3966494.72	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	6	80.214996	99.032303	98.945297	98.9888	8.86089	8.57781	8.71935	0.088808421	0.088808421	0.088808421	10.9924	11.5726053	0.9498639	3959800.05	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	7	80.125397	99.102501	99.051201	99.076851	8.82466	8.80793	8.847795	0.088930234	0.088930234	0.088930234	10.4509	11.583598	0.90219496	3964156.53	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	8	80.102501	99.079102	98.992401	99.0357515	8.78843	8.69772	8.743075	0.088828201	0.088828201	0.088828201	10.7446	11.5793	0.9233455	396225.24	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	9	80.016403	99.079102	99.156998	99.11805	8.7522	8.803096	8.79158	0.088694807	0.088694807	0.088694807	11.1529	11.588620.61	0.92229922	3966420.61	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	10	79.954903	98.860599	99.0409097	98.936348	8.703899	8.69772	8.700805	0.087994346	0.087994346	0.087994346	10.9794	11.5692586	0.949015	3960120.94	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	11	79.870499	98.9971	99.074699	99.0359495	8.81258	8.84428	8.82843	0.08914369	0.08914369	0.08914369	10.6998	11.5818109	0.92384516	3964194.12	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	12	79.8582	99.020599	99.0479089	99.0991903	99.0735496	8.7994975	8.77433167	8.76691458	0.08869066	0.08869066	0.08869066	11.101	11.581395	0.95802011	3966890.48	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	
average ALL		80.163908	99.0479089	99.0991903	99.0735496	8.7994975	8.77433167	8.76691458	0.08869066	0.08869066	0.08869066	11.101	11.581395	0.95802011	3966890.48	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
28\0	1	79.575203	74.550903	74.616997	74.58395	9.06163	9.17833	9.11998	0.12227805	0.12227805	0.12227805	8.08418	8.7246545	0.926559123	2988034.68	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	2	79.534798	74.421898	74.463799	74.428485	8.64937	8.60553	8.53745	0.11468462	0.11468462	0.11468462	8.28612	8.70846581	0.9515706	2982665.21	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	3	79.402002	74.386703	74.499199	74.442951	8.13092	8.25917	8.195045	0.11008499	0.11008499	0.11008499	8.27079	8.70890392	0.94969356	2983019.76	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	4	79.4328	74.468803	74.5345	74.5016515	8.31223	8.44567	8.37895	0.11246663	0.11246663	0.11246663	8.2683	8.71616863	0.94861634	2985737.55	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	5	79.388901	74.5392	74.593399	74.5662995	8.1551	8.31245	8.233775	0.1104222	0.1104222	0.1104222	7.95473	8.7248698	0.91181232	2988637.05	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	6	79.401199	74.609497	74.310699	74.40098	8.27597	8.00599	8.18098	0.10987066	0.10987066	0.10987066	8.23448	8.71156233	0.94569489	2984294.12	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	7	79.351997	74.410202	74.366598	74.37267	8.63217	8.63217	8.50242	0.11429535	0.11429535	0.11429535	8.1626	8.70374639	0.93847633	2981825.83	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	8	79.297501	74.492302	74.381401	74.4368515	8.55398	8.55398	8.55311	0.11490424	0.11490424	0.11490424	8.24485	8.7096982	0.94780492	2984090.47	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	9	79.2153097	74.436703	74.4735691	74.431352	8.16717	8.25917	8.213175	0.10934593	0.10934593	0.10934593	8.18555	8.7094593	0.93247649	2984454.78	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	10	79.2043	74.386703	74.452003	74.419353	8.0584	8.0584	8.0581	0.10864802	0.10864802	0.10864802	8.14586	8.70838408	0.93540422	2984043.47	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	11	79.18197	74.468803	74.581703	74.525253	8.04631	8.04631	8.23253	0.10921694	0.10921694	0.10921694	8.13942	8.70942725	0.93087295	2988438.25	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
	12	79.156799	74.433601	74.511002	74.4723015	8.16717	8.20581	8.16717	0.11046382	0.11046382	0.11046382	8.10229	8.7146468	0.92975592	2986500.49	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
average ALL		79.3518162	74.4629432	74.4824918	74.4127175	8.314245	8.41347417	8.36385958	0.11230673	0.11230673	0.11230673	8.1766003	8.71343159	0.93840207	2985146.72	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #		
29\0	1	79.404701	49.6213	49.601398	49.611349	10.5401	10.6455	10.5928	0.21351566	0.21351566	0.21351566	10.6128	10.6128	5.591	5.80432967	0.9325661	20048314	REYNOLDS #															
	2	79.4328	50.008598	50.009601	50.0527495	10.5401	10.6055	10.6128	0.21203231	0.21203231	0.21203231	4.62715	4.62715	5.855181925	0.79017979	2005920.26	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	
	3	79.413498	49.632999	49.66004	49.6466995	10.5642	10.6588	10.6115	0.21374029	0.21374029	0.21374029	4.78649	4.78649	5.80841818	0.82406085	1988362.1	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	REYNOLDS #	
	4	79.402901	49.613201	49.884499	49.905449	10.6608	10.6988	10.6798	0.21400068	0.21400068	0.21400068	4.72292</																					

Table 3: Continued

FLN	FRAME	TAF S30A	PS-S30G	PS-S30U	PAVG	PS-S10G	PS-S10U	PS-1AVG	P1/P3	ACTUAL M DOT	THEO M DOT	Cd	REYNOLDS #
30\0	1	81.035896	25.1446	25.172899	25.1587495	13.0264	13.0811	13.05375	0.510885528	2.49166	2.93903264	0.84778235	1004476 17
	2	80.3451	24.9564	25.031099	24.9937495	12.9902	13.0278	13.009	0.52049013	2.43813	2.92162319	0.83451213	999507 18
	3	79.989998	25.142799	25.1493	25.1410495	13.0747	13.0677	13.0712	0.51991465	2.47441	2.93980784	0.84169107	1006236 72
	4	79.838898	25.1446	25.243799	25.1941995	13.0506	13.0278	13.0392	0.5175477	2.52012	2.94643507	0.85531157	1008722 13
	5	79.7668	25.050501	25.137501	25.094001	12.9902	12.9878	12.989	0.51761375	2.36834	2.93491296	0.80695409	1004880 69
	6	79.698196	25.0858	25.0429	25.06435	13.0747	12.8147	12.9447	0.51645064	2.62202	2.93163138	0.89438939	1003855 23
	7	79.756203	25.0858	25.1493	25.11755	13.0264	13.0811	13.05375	0.51970634	2.5678	2.93769601	0.87408636	1005848 76
	8	79.717598	26.018799	24.972	25.0053995	12.954	12.9346	12.9443	0.5176602	2.52076	2.92468371	0.86189149	1001448 51
	9	79.733398	26.038799	25.1611	25.0999495	13.0385	13.0944	13.06645	0.52057674	2.36401	2.93569951	0.80526293	1005197 83
	10	79.750999	24.9564	25.031099	24.9937495	12.9781	12.9612	12.96965	0.51891574	2.39351	2.92323065	0.81878931	1000903 34
	11	79.775597	25.050501	25.137501	25.094001	13.0506	13.0411	13.04585	0.51987923	2.55502	2.93488904	0.87056784	1004859 91
	12	79.789597	25.1446	25.208401	25.1765005	13.0506	12.9878	13.0192	0.51711714	2.57578	2.94449965	0.87477681	1008130 33
average ALL		79.93319	25.0691333	25.1197416	25.0944374	13.0254167	13.008925	13.0171708	0.51872996	2.49096333	2.9345116	0.84883461	1004505 25

ORIGINAL PAGE IS
OF POOR QUALITY

Table 3: Continued

Table 3: Continued

SAF0006 ASFM IGNITOR DISCHARGE PORT FLOW TEST ELLIPTICAL ORIFICE												REYNOLDS #		
Dia IN	FRN#	3.464	TAF-S30A	PS-S30G	PS-S30U	PS-10G	PS-10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEOM DOT	Cd		
11\0	1	89.4	249.915	249.955	249.897	18.585501	18.6273	18.6064005	0.07444496	18.555	19.6412051	0.94469763	9786919.72	
	2	88.6	249.903	249.957	249.997	18.621599	18.614	18.6177995	0.074501	18.073	19.6527684	0.91961599	9803613.33	
	3	88.2	249.984	249.984	249.99	18.6457	18.7028995	18.7028995	0.07481549	17.631	19.6667814	0.89648629	9816085.5	
	4	88	249.984	250.025	250.045	18.814199	18.813299	18.813299	0.07525364	17.975	19.6717469	0.91374701	98213088.55	
	5	87.9	250.146	250.2	250.173	18.742001	18.614	18.6780005	0.07466034	18.206	19.6868010	0	92474782	
	6	87.9	250.031	249.99	250.0105	18.6457	18.3881	18.5169	0.07406449	18.924	19.6740142	0.90187793	9823813.76	
	7	87.9	250.181	250.188	250.1845	18.717899	18.720301	18.7191	0.07482118	17.792	19.6877067	0.90371115	9830650.85	
	8	87.9	250.019	249.979	249.999	18.561501	18.6273	18.5944005	0.0743779	18.494	19.6731092	0.94006493	9823361.89	
	9	87.9	249.984	250.025	250.045	18.561501	18.746799	18.65415	0.07461526	18.465	19.6735452	0.93857019	9823578	
	10	87.9	249.996	250.2	250.098	18.537399	10.5874	18.5623995	0.0742205	18.765	19.6808998	0.9534625	9827251.95	
	11	87.8	250.042	250.165	250.1035	18.8263	18.614	18.72015	0.07484961	19.849	19.6831289	1.00842707	9829739.42	
	12	87.9	250.343	250.386	250.3645	18.561501	18.746799	18.65415	0.07450797	19.504	19.7018714	0.98995672	9837723.7	
average ALL		88.1083333	250.044	250.083333	250.03667	18.6517334	18.6549498	18.6533416	0.07459436	18.5194167	19.6744647	0.94128328	9821178.26	
Dia IN	FRN#	12\0	TAF-S30A	PS-S30G	PS-S30U	PSAVG	PS-10G	PS-10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEOM DOT	Cd	REYNOLDS #
1	91.6	225.349	225.404	225.4165	225.2825	17.03176	16.823799	16.9306995	0.07510852	16.025	17.6790513	0.90644004	8782112.93	
2	91.6	225.233	225.332	225.344	225.309	16.989401	16.810499	16.889995	0.0750167	16.315	17.6685419	0.92452451	8777092.24	
3	91.6	225.546	225.542	225.544	17.025499	16.863701	16.9446	0.07512769	17.303	17.6995059	0.97817571	8791290.38		
4	91.7	225.511	225.565	225.538	17.0858	16.770599	16.9281995	0.07505697	15.611	17.6869772	0.8826268	8785032.33		
5	91.9	225.534	225.624	225.579	16.627501	16.664101	16.645801	0.0737945	17.006	17.6869868	0.96149786	8782602.69		
6	92	225.418	225.32	225.369	17.110001	16.531099	16.82055	0.0746356	16.472	17.6689207	0.93225842	8772416.5		
7	92	225.476	225.507	225.4915	17.0014	16.810499	16.9059495	0.07497378	16.18	17.6785247	0.91523474	8777184.77		
8	92.1	225.511	225.46	225.4855	16.844601	16.557699	16.70115	0.07406751	16.546	17.6764532	0.93604751	8777490.94		
9	92.2	225.604	225.717	225.605	17.025499	16.810499	16.917999	0.07497103	16.681	17.6805701	0.94303835	87776740.23		
10	92.3	225.465	225.519	225.492	17.0316	16.637501	16.8375505	0.07467028	17.538	17.6737619	0.99231845	87771175.83		
11	92.4	225.558	225.647	225.6025	16.989401	16.797199	16.8933	0.07488062	16.432	17.6808221	0.92936855	87773465.37		
12	92.4	225.337	225.437	225.387	17.122	16.783899	16.9529495	0.0752107	15.98	17.663933	0.90466828	8765084.78		
average ALL		91.9833333	225.461833	225.512833	225.487333	16.9913586	16.73034245	16.8648915	0.07479312	16.5090833	17.6784661	0.93384994	8777358.35	
Dia IN	FRN#	13\0	TAF-S30A	PS-S30G	PS-S30U	PSAVG	PS-10G	PS-10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEOM DOT	Cd	REYNOLDS #
1	92.6	200.291	200.469	200.318	14.9487	14.9719	14.9603	0.07465965	15.087	15.7012531	0.96087872	7789020.58		
2	92.6	200.117	200.283	200.204	15.0452	14.8388	14.942	0.07463536	14.723	15.6871488	0.93853894	7782023.75		
3	92.5	200.314	200.434	200.374	15.0813	15.1847	15.133	0.07552317	14.909	15.7022038	0.94948456	7790569.85		
4	92.6	200.244	200.411	200.3275	15.0572	15.0118	15.0345	0.07504961	14.107	15.6971393	0.89869878	7780979.84		
5	92.5	200.059	200.271	200.165	14.9969	14.9852	14.99105	0.07489346	14.519	15.6858256	0.92561274	7782443.9		
6	92.6	200.43	200.423	200.4265	14.9728	14.5861	14.77945	0.07374	15.147	15.704967	0.96447626	7790828.09		
7	92.6	200.57	200.621	200.5955	15.009	15.0783	15.04365	0.07499495	14.387	15.7181391	0.91531192	7797397.33		
8	92.5	200.314	200.294	200.304	15.009	14.8122	14.9106	0.07443985	15.36	15.6967182	0.97854849	7780948.24		
9	92.5	200.314	200.458	200.386	15.0813	15.0251	15.0532	0.07512102	14.518	15.7031441	0.92452821	7791036.42		
10	92.5	200.21	200.423	200.3165	14.9728	14.8388	14.9058	0.07441124	14.55	15.6976978	0.92688751	7788334.25		
11	92.5	200.407	200.528	200.4675	14.9487	14.9187	14.9337	0.07449437	14.799	15.7095308	0.94203959	7794205.15		
12	92.4	200.314	200.434	200.374	14.9728	14.8921	14.93245	0.07452289	14.665	15.703625	0.93386081	7792353.14		
average ALL		92.5333333	200.298667	200.42075	200.359798	15.00795	14.986417	14.9683093	0.07470718	14.7309167	15.7006102	0.93823883	7789419.98	

Table 4

FLN	FRAME	TAF-S30A	PS-S30G	PAVG	PS-10G	PS-10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEOM DOT	Cd	REYNOLDS #	
14\0	1	92.4	175.258	175.419	175.3385	13.1024	13.1751	0.07493363	12.842	13.7415535	0.93453771	6818746.5	
	2	92.4	175.246	175.337	175.2915	13.0662	13.0953	0.07462284	12.713	13.7378701	0.92539818	6816918.71	
	3	92.4	175.293	175.361	175.327	13.211	13.1086	0.0750386	12.1	13.7406523	0.88059866	6818299.27	
	4	92.3	175.409	175.548	175.4705	13.211	13.0819	0.07491772	13.111	13.7537705	0.95326587	6825753.37	
	5	92.3	175.362	175.443	175.4025	13.03	13.0819	0.07443423	12.401	13.7478137	0.90203433	6822797.12	
	6	92.3	175.293	175.174	175.235	13.211	13.2089	0.07452884	13.094	13.7345677	0.95336091	6816223.37	
	7	92.3	175.246	175.197	175.2215	13.214	13.2151	0.07558005	12.863	13.736272	0.93660617	6815756.6	
	8	92.3	175.362	175.291	175.3265	13.024	12.9888	0.07440746	12.878	13.741857	0.93713681	6819840.88	
	9	92.3	175.479	175.56	175.5195	13.1748	13.1618	0.07502471	12.947	13.756984	0.94112198	6827348.18	
	10	92.2	175.316	175.396	175.356	13.1507	13.1219	0.07491218	12.944	13.7454136	0.94169593	6822550.37	
	11	92.2	175.316	175.419	175.3675	13.199	13.1219	0.0750498	12.726	13.746315	0.92577538	6822997.8	
	12	92.2	175.456	175.56	175.508	13.1386	13.1618	0.0749265	12.179	13.7573282	0.88527364	6828464.21	
average ALL		92.3	175.33633	175.392083	175.364208	13.1557083	13.1019167	0.07486298	12.7331667	13.7448127	0.92640046	6821307.78	
15\0	1	78.6418	149.673004	149.811996	149.7425	11.0194	11.2778	0.07445181	10.568	11.8844869	0.88904133	6012423.81	
	2	76.029701	149.660995	149.776001	149.718498	11.0796	11.2379	0.0745154	10.866	11.9114989	0.91227813	6048684	
	3	75.178902	149.684006	149.729996	149.707001	10.9953	11.3176	0.0745219	10.3623	11.920479	0.86931638	6060438.15	
	4	74.851997	149.742004	149.97007	149.829506	11.0555	11.3176	0.07466186	11.0359	11.9334472	0.92478726	6070108.57	
	5	74.512703	149.649002	149.822998	149.7336	10.9351	11.2645	0.074998	10.7412913	10.906	11.9297844	0.91372984	6071214.42
	6	74.315804	149.753998	149.729996	149.741997	10.9712	11.0254	0.07344833	11.2083	11.93931175	0.93931175	6074301.27	
	7	74.090797	149.660995	149.658997	149.659996	11.0675	11.3975	0.07505279	11.2407	11.9284376	0.9423447	6074225.87	
	8	74.002899	149.789001	149.753006	149.771004	11.0194	11.1582	0.07403836	10.7359	11.9382677	0.89928457	6080003.15	
	9	73.809601	149.893997	149.940002	149.917	11.0314	11.2645	0.07436081	11.0163	11.9520685	0.92170657	6088731.31	
	10	73.697098	149.602997	149.835007	149.719002	10.9953	11.1981	0.07411684	10.4834	11.9375412	0.87818754	6082319.29	
	11	73.603897	149.824005	149.917007	149.870506	11.1037	11.3043	0.07475787	10.3822	11.9506646	0.86875503	6089826.02	
	12	73.463303	149.811996	149.917007	149.864502	11.0555	11.3176	0.07464443	10.6932	11.9517605	0.89469665	6091622.36	
average ALL		74.6832085	149.728833	149.817418	149.773126	11.0274083	11.2567333	0.07439297	10.7909333	11.9100721	0.904453316	6010275.36	
16\0	1	73.456299	124.616002	124.982002	124.899002	9.62376	9.68465	0.07729609	9.43903	9.908162	0.94761612	5076921.12	
	2	73.2752	124.710999	124.851997	124.781498	9.63563	9.49817	0.9567	0.07667002	9.09897	9.95313474	0.91418133	
	3	73.162697	125.050003	125.098999	125.074501	9.67204	9.63137	0.961705	0.07716765	8.40587	9.9755858	0.86899778	
	4	73.099403	125.272003	125.346001	125.309002	9.72032	9.64469	0.962505	0.07726903	9.13558	9.99685873	0.91384506	
	5	73.334401	124.956001	125.168999	125.0625	9.63583	9.63137	0.96336	0.07703028	9.19377	9.9778017	0.9214224	
	6	72.930702	125.038002	124.970001	125.004002	9.58754	9.36497	0.9476255	0.07580761	9.60747	9.9741040	0.96324133	
	7	72.8797	125.097	125.04997	125.050999	9.60618	9.73793	0.9717055	0.07770474	8.58315	9.97033216	0.86017882	
	8	72.863899	125.072998	125.075996	125.074497	9.61169	9.44489	0.952829	0.07618092	9.35764	9.90035519	0.93760591	
	9	72.7883	125.097	125.227097	125.162499	9.52719	9.57809	0.955264	0.0763219	9.36403	9.98805884	0.93751998	
	10	72.733803	124.980003	125.146004	125.063004	9.55133	9.56477	0.955805	0.07642588	9.22312	9.9886565	0.92409953	
	11	72.702103	125.108002	125.205002	125.156502	9.65997	9.69797	0.967897	0.07733494	9.28553	9.9881534	0.92962994	
	12	72.626602	125.072998	125.205002	125.13139	9.57547	9.72461	0.965004	0.07711457	8.96177	9.98772636	0.89727829	
average ALL		72.9621591	125.022584	125.106916	125.06475	9.60029	9.6247625	0.07686603	9.18324417	9.9765384	0.92029321	5089645.45	

Table 4: Continued

FRN	FRAME	PS-S30U	PS-S30G	PS-S30U	PS-S30G	PS-10G	PS-10U	PS-1 AVG	P1/P3	ACTUAL M DO	THEOM DO	Cd	REYNOLDS #
17\0	1	72.800593	100.550998	100.574997	100.566398	9.57439	9.96414	9.769265	0.0974186	6.3884	8.02524896	0.79633761	4.094265.94
	2	72.747902	99.986	99.999199	99.999199	9.52609	9.72437	9.62523	0.09625942	7.88091	7.97980662	0.98706664	4.071393.17
	3	72.737297	100.314003	100.328003	100.321003	9.85208	9.57784	9.71496	0.096383874	7.07644	8.00609421	0.83388168	4.084868.15
	4	72.735497	100.021004	100.045998	100.031501	9.85208	9.61781	9.734945	0.09731685	7.79796	7.98316366	0.97680072	4.073179.15
	5	72.652901	100.068001	100.164001	100.116001	9.81586	9.65777	9.736815	0.09725533	7.89497	7.99036701	0.988061	4.077342.21
	6	72.656403	100.431	100.351997	100.391499	9.73134	9.68441	9.707075	0.09670017	6.33421	8.01232843	0.79154394	4.0885527.99
	7	72.631798	100.324997	100.198997	100.261997	9.57439	9.89754	9.735965	0.09710524	8.115048	8.00217763	1.01410896	4.083493.79
	8	72.5756	100.290001	100.210999	100.2505	9.69512	9.64445	9.669785	0.09645623	7.100089	8.001689216	0.89732342	4.083573.41
	9	72.570297	100.102997	100.152	100.127499	9.73134	9.8043	9.76782	0.09755382	7.2659	7.99190435	0.90915753	4.078614.75
	10	72.507004	100.220001	100.234001	100.227001	9.81586	9.59117	9.703515	0.09681538	7.25907	8.00032178	0.90734725	4.083284.99
	11	72.459602	100.290001	100.246002	100.268002	9.69512	9.85758	9.77635	0.09750219	7.0534	8.00395078	0.89085749	4.085417.82
	12	72.468399	100.431	100.422997	100.426999	9.79171	9.63113	9.71142	0.09670129	7.48779	8.01657658	0.93403835	4.091810.18
average ALL		72.6286082	100.253167	100.244099	100.2460633	9.72128167	9.7210425	9.72116208	0.09697054	7.30492033	8.00113518	0.91306372	4.092990.7
FRN	FRAME	PS-S30A	PS-S30G	PS-S30U	PS-S30G	PS-10G	PS-10U	PS-1 AVG	P1/P3	ACTUAL M DO	THEOM DO	Cd	REYNOLDS #
18\0	1	72.065804	74.9664	75.023598	74.994999	10.0341	10.0164	10.02525	0.13367891	6.06559	5.98833884	1.01283346	3.058546.25
	2	72.053497	74.931297	74.94110	74.936199	10.01	9.98977	9.999885	0.13344532	5.73287	5.98410757	0.93601587	3.056238.09
	3	72.0131	75.329803	75.306297	75.31805	10.0703	10.109	10.09	0.13396523	5.79375	6.01432902	0.93324434	3.0772108.36
	4	71.979698	75.294601	75.341599	75.3181	10.0583	10.0964	10.0735	0.13379719	5.9162	6.0150284	0.93157083	3.072355.73
	5	71.999001	75.036797	75.200302	75.1185495	9.87719	9.96313	9.92016	0.13206066	5.17497	5.99887659	0.86264214	3.064074.32
	6	72.021896	75.411797	75.353401	75.362599	10.01	9.81657	9.913285	0.13150628	5.09097	6.01934048	0.84555245	3.074676.52
	7	71.965599	75.165703	75.011803	75.080753	9.96169	10.0031	9.982395	0.13294128	5.73581	5.99968529	0.89646808	3.063103.52
	8	71.951599	75.400101	75.294502	75.3473015	9.9134	9.89651	9.904955	0.13145733	5.4308	6.01751284	0.90399475	3.073153.4
	9	71.9217	75.0485	75.094299	75.0713995	10.0945	10.1363	10.1154	0.13474372	5.78081	5.99566779	0.96416787	3.062717.06
	10	71.919899	75.153999	75.223801	75.1809	9.82891	9.84321	9.83606	0.13081798	5.61091	6.00504124	0.94366661	3.067523.99
	11	71.918198	75.118797	75.164902	75.1418495	9.92548	9.98977	9.957625	0.1325177	5.81287	6.0012931	0.96660292	3.065616.91
	12	71.849602	75.329803	75.353401	75.341602	9.87719	9.90983	9.89351	0.13131537	5.54994	6.0176346	0.92227933	3.074220.59
average ALL		71.9716328	75.1822998	75.1924172	75.1873585	9.971755	9.980869083	9.97632292	0.1326872	5.64197417	6.00646264	0.93964595	3.067081.83
FRN	FRAME	PS-S30A	PS-S30G	PS-S30U	PS-S30G	PS-10G	PS-10U	PS-1 AVG	P1/P3	ACTUAL M DO	THEOM DO	Cd	REYNOLDS #
19\0	1	72.201202	50.0989	50.2164	50.15765	12.1095	12.3225	12.216	0.24355208	3.50792	4.00483509	0.87592121	2044934.45
	2	72.176598	49.946201	50.051201	49.998701	11.7353	11.8965	11.8159	0.23632414	3.50658	3.9923609	0.87349496	203857.3.94
	3	72.1959	49.934502	50.027599	49.9810505	11.856	12.003	11.9295	0.230868046	3.48527	3.99075439	0.87333613	203776.29
	4	72.19701	50.063702	50.145559	50.1046505	11.8681	11.9364	11.90225	0.23754781	3.86559	4.0006165	0.90599862	204271.75
	5	72.190598	50.1106	50.204601	50.157605	11.8198	11.9497	11.88475	0.23694814	3.64938	4.00407103	0.91123534	2041984.26
	6	72.185402	49.887501	49.886101	49.886801	11.8922	11.7633	11.82775	0.23709177	3.41318	3.98326829	0.85687926	2033968.7
	7	72.218697	50.251598	50.228199	50.2398985	11.8922	12.0962	11.9942	0.23873854	3.52103	4.01133628	0.87776984	2046202.11
	8	72.222298	50.345501	50.251001	50.298651	11.8310	11.8166	11.8242	0.23507986	3.81075	4.01601371	0.94888869	2050779.71
	9	72.213501	50.040199	50.192799	50.116499	11.8922	11.9764	11.9343	0.23813116	3.06346	4.00150315	0.76557731	2043196.67
	10	72.22258	49.934502	49.968601	49.9515515	11.8310	11.8832	11.8575	0.23738001	3.69926	3.98828699	0.92753104	2036412.09
	11	72.218697	50.063702	50.0984	50.081051	11.7956	11.963	11.8793	0.23720149	3.47598	3.99865332	0.86928766	2041726.15
	12	72.235803	50.0989	50.157398	50.126149	11.856	11.8698	11.8629	0.23665147	3.28384	4.00236075	0.82047576	2043577.37
average ALL		72.2065998	50.0646507	50.1190583	50.0918545	11.8650417	11.9563833	11.9107125	0.23777724	3.5232343667	3.995613	0.80093756	2042225.59

Table 4: Continued

RUN	FRAME	TAF-S30A	PS-S30G	PS-S30U	P AVG	PS-10G	PS-10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEO M DOT	Cd	REYNOLDS #
2010	1	76.284599	25.169001	25.2108	25.1899005	13.6182	13.5466	13.5824	0.53920022	1.56382	2.00361453	0.78049943	1017067.11
	2	74.739502	25.2278	25.187099	25.2074495	13.5337	13.4267	13.4802	0.53477049	1.53951	2.00790497	0.76672453	1021513.5
	3	73.857002	25.2631	25.222601	25.2428505	13.5941	13.5067	13.5504	0.5368015	1.6214	2.01238608	0.8057102	1025097.81
	4	73.291	25.239599	25.269899	25.254749	13.582	13.48	13.531	0.53578042	1.54795	2.01440278	0.76044116	1026964.94
	5	72.981598	25.0632	25.151699	25.1074495	13.6182	13.48	13.5491	0.53964462	1.43141	2.003323488	0.71454926	1021728.72
	6	72.784798	25.2043	25.0926	25.14845	13.5337	13.2136	13.37365	0.53176824	1.48678	2.00687671	0.7408422	10233877.89
	7	72.724998	25.0867	25.0098	25.04825	13.6182	13.52	13.5691	0.54171848	1.4401	1.99899281	0.72236878	1019943.97
	8	72.663498	25.1455	25.0453	25.0954	13.5699	13.3335	13.4517	0.53602254	1.5525	2.00287127	0.77513719	10222013.91
	9	72.640602	25.2043	25.2344	25.21935	13.582	13.48	13.531	0.53653246	1.70435	2.01280701	0.84675281	1027117.93
	10	72.61997	25.9867	25.116199	25.1014495	13.4733	13.3735	13.4234	0.53476593	1.70677	2.00346974	0.85190705	1022410.38
	11	72.594902	25.239599	25.246201	25.2429	13.5337	13.5067	13.5202	0.53560407	1.46841	2.01477302	0.72882155	1028189.23
	12	72.609001	25.169001	25.1989	25.1839505	13.6061	13.5067	13.5564	0.53829521	1.66928	2.01004133	0.83047049	1025753.58
	average ALL	73.3144581	25.1749	25.1654582	25.1701791	13.571925	13.4478333	13.5098792	0.53674368	1.56134917	2.00761459	0.77768543	10233469.52

ORIGINAL PAGE IS
OF POOR QUALITY

Table 4: Continued

Table 4: Continued

R/N	Cd	REYNOLDS #	P1/P3
12\0	0.93384994	8777358.35	0.07479312
13\0	0.93823888	7789419.98	0.07470718
14\0	0.92640046	6821307.78	0.07486598
15\0	0.90445336	6070275.36	0.07439297
16\0	0.92029321	5089645.45	0.07686603
17\0	0.91306372	4082980.7	0.09697054
18\0	0.93964295	3067081.83	0.1326872
19\0	0.88093756	2042225.59	0.23777724
20\0	0.77768543	1023469.52	0.53674368

Data	Run	SAF0006 ASRM IGNITOR DISCHARGE PORT FLOW TEST CHAMFERED ELLIPTICAL ORIFICE												Cd	REYNOLDS #
		Frame	TAF-S30A	PS-S30G	PS-S30U	Pavg	PS-S10G	PS-S10U	P1/P3	PS-1 AVG	Actual M DOT	Theo M DOT			
3110	1	89.612297	250.141006	250.192993	250.167	19.5319	19.5249	19.5284	0.07806146	19.2749	19.6556396	0.9806295	9791012.68		
	2	87.1408	250.084	250.205002	250.14501	19.4233	19.3918	19.40755	0.07758536	20.357401	19.6921113	1.03346445	9846146.56		
	3	86.420097	250.095001	250.227997	250.161499	19.6164	19.7319	19.67715	0.07865779	18.2547	19.712537	0.92604519	9863266.42		
	4	85.945503	250.292007	250.332943	250.3125	19.725	19.7246	19.7248	0.0788007	19.858999	19.7303071	1.00638483	98930088.4		
	5	85.674197	250.292007	250.345001	250.318054	19.544001	19.646309	19.59435	0.07827767	19.3734	19.7831747	0.918150939	98875515.05		
	6	85.476698	250.304001	250.150005	250.231003	19.680801	19.3386	19.513705	0.07798275	19.8396	19.7303033	1.00530006	9887557.52		
	7	85.314499	250.304001	250.356003	250.330002	19.628401	19.7645	19.694505	0.07868194	18.6541	19.7438013	0.94471223	989565.92		
	8	85.209	250.362	250.274994	250.318497	19.519899	19.4491995	19.4491995	0.07769781	19.0256	19.765804	0.96347743	9897237.06		
	9	85.036697	250.223007	250.332943	250.278	19.544001	19.485001	19.514501	0.0779713	20.2847	19.7467299	1.0272435	9899599.72		
	10	84.984001	250.304001	250.378948	250.3415	19.375099	19.3785	19.3767995	0.07740147	18.754299	19.7526949	0.94945521	99003324.6		
	11	84.908401	250.488998	250.531006	250.510002	19.3389	19.458401	19.3986505	0.07743663	20.1388	19.7673613	1.0187905	99111732.6		
	12	84.8866203	250.315002	250.320999	250.318001	19.4233	19.4184	19.42085	0.07758471	20.0802	19.7529756	1.0656583	9905107.77		
	average ALL	85.8826661	250.267086	250.3047491	250.2859117	19.5299166	19.5204634	19.5252001	0.07801163	19.4913916	19.732095	0.98779818	98880503.68		
3210	1	86.216202	225.078003	225.207993	225.142998	17.5777	17.780299	17.7692995	0.0789245	18.122801	17.7444089	1.02132458	8881044.33		
	2	84.968201	224.951004	225.138	225.044502	17.514601	17.5637505	17.5637505	0.07804568	18.276199	17.756933	1.02924424	8902921.13		
	3	84.602501	225.194	225.30095	225.247498	17.455999	17.3948	17.453995	0.07736112	19.059299	17.7786268	1.07201628	8918534.73		
	4	84.440804	225.240997	225.288499	225.288498	17.7094	17.5812	17.6455	0.07832313	17.228481	17.7880034	0.96870905	8923515.53		
	5	84.280899	225.089996	225.242996	225.166496	17.5767	17.5679	17.5723	0.07804136	17.4216	17.7777832	0.9799647	8922003.89		
	6	84.228104	225.091003	225.142502	225.142502	17.7698	17.4214	17.5956	0.07815317	17.7169	17.7767509	0.96633119	8922149.94		
	7	84.152496	225.240997	225.324997	225.282997	17.6129	17.541201	17.5770505	0.07802209	17.7612	17.780798	0.9843276	8922289.79		
	8	84.105103	225.264004	225.207993	225.236001	17.640999	17.3948	17.5219495	0.07779373	17.297001	17.7861434	0.97249868	8928412.58		
	9	84.001404	225.216995	225.382996	225.299996	17.7215	17.7276	17.72455	0.07867088	17.8453	17.7926925	1.00519351	89331017.12		
	10	83.927498	225.147995	225.315999	225.241997	17.5284	17.3815	17.45495	0.07749421	17.144699	17.785206	0.96375273	8932345.53		
	11	83.874802	225.298996	225.382996	225.340996	17.625	17.621099	17.6230495	0.07820614	17.009701	17.7982016	0.956569774	8933756.94		
	12	83.811501	225.182999	225.335999	225.259499	17.6008	17.514601	17.5577005	0.07794433	17.150301	17.7928002	0.96391804	8933454.8		
	average ALL	84.3841263	225.174999	225.273997	225.224498	17.6350165	17.5368001	17.5859083	0.07808117	17.6728168	17.7806879	0.99394864	8922163.26		
3310	1	84.0998	200.134003	200.231995	200.18299	15.827	15.7968	15.8119	0.07898723	15.7436	15.807676	0.95534445	7935403.22		
	2	83.9627	199.994003	200.044998	200.19501	15.5253	15.5306	15.52795	0.07763218	15.4575	15.769497	0.97851186	7931454.93		
	3	83.816604	200.052994	200.138	200.095497	15.7908	15.8234	15.8071	0.07899770	15.9769	15.8030425	1.01087359	7931713.1		
	4	83.748199	200.134003	200.184996	200.159501	15.7667	15.7701	15.7684	0.07877917	15.3504	15.811215	0.97086093	79409715.18		
	5	83.695503	200.169006	200.255005	200.212006	15.7908	15.85	15.8204	0.07901824	14.9091	15.8160354	0.94266987	7944034.06		
	6	83.591797	200.238998	200.126999	200.182999	15.7667	15.4774	15.62205	0.07803885	15.9006	15.8152523	1.00539654	794403.96		
	7	83.554901	200.134003	200.080002	200.101003	15.5736	15.677	15.6253	0.07808472	16.062799	15.8097849	1.01600364	7942471.19		
	8	83.500397	200.098999	199.9817	200.043	15.8391	15.7169	15.778	0.07887304	15.0667	15.8055207	0.95325553	7940940.18		
	9	83.440598	200.238998	200.289993	200.264496	15.7184	15.7701	15.74425	0.07861728	15.5924	15.828917	0.95537075	7950411.62		
	10	83.3335197	200.110992	200.220001	200.165497	15.6943	15.5838	15.63905	0.0781306	15.9988	15.8176033	1.0145538	7948865.48		
	11	83.292999	200.343002	200.371994	200.357498	15.7064	15.7169	15.71165	0.07841009	16.001101	15.8339397	1.01059219	7957273.57		
	12	83.249001	200.343002	200.395004	200.369003	15.5978	15.5572	15.5775	0.07744406	15.9781	15.8349411	1.00905333	7958547.51		
	average ALL	83.6074747	200.1661	200.193832	200.179916	15.71640083	15.6891833	15.7027958	0.07844344	15.6698667	15.8147832	0.99083151	7944392.43		

RUN	FRAME	PS-S30G		P AVG	PS-S10G	PS-S10U	PS-S1AVG	P1/P3	ACTUAL M DOT	THEOM M DOT	Cd	REYNOLDS #
		TAF-S30A	TAF-S30G	PS-S30U	PS-S10G	PS-S10U	PS-S1AVG	PS-S1AVG	PS-S1AVG	PS-S1AVG	PS-S1AVG	PS-S1AVG
34\0	1	83.129501	175.218007	175.352005	175.295006	13.8958	13.8269	13.86135	0.07907441	14.0949	13.8548947	1.01732278
	2	83.062698	175.145004	175.235001	175.190003	13.8596	13.8669	13.86325	0.07913265	13.1147	13.8474471	0.94708432
	3	83.032799	175.261002	175.317001	175.289002	13.7871	13.7204	13.75375	0.07846328	13.0924	13.8565336	0.94491392
	4	82.934402	175.248893	175.246994	175.247994	13.8716	13.7204	13.796	0.07812273	14.563	13.0536674	1.05120179
	5	82.871101	175.132996	175.246994	175.189995	13.5939	13.6006	13.59725	0.07761431	14.1756	13.8498899	1.02351716
	6	82.869301	175.225998	175.141998	175.183998	13.6905	13.3877	13.5391	0.07728503	14.0349	13.8494387	1.01339125
	7	82.804298	175.248993	175.223007	175.2316	13.7388	13.8136	13.7762	0.07861512	13.5961	13.8543793	0.98135757
	8	82.788498	175.289997	175.153	175.21899	13.7509	13.5474	13.64915	0.07789708	13.5639	13.8531973	0.97911693
	9	82.677696	175.190994	175.270004	175.23099	13.7267	13.7604	13.74355	0.07843127	13.6198	13.8555603	0.98298443
	10	82.623199	175.132996	175.223007	175.178002	13.606	13.5474	13.5767	0.07750231	13.4892	13.8521049	0.97380146
	11	82.561699	175.307999	175.339996	175.322998	13.7026	13.6938	13.6982	0.07813078	14.2505	13.8644351	1.0278457
	12	82.5336	175.343002	175.410995	175.376999	13.6301	13.6273	13.6287	0.07771087	14.0655	13.8689855	1.01416935
average ALL	82.824066	175.229998	175.263334	175.246666	13.7378	13.6760667	13.7069333	0.07821505	13.8050417	13.8549712	0.93639222	6.977526.42
	1	82.507202	150.257996	150.354996	150.306496	11.9648	12.0573	12.01105	0.07991039	11.8866747	9.957032	5.980443.64
	2	82.486699	150.153	150.179001	150.166001	11.7716	11.911	11.8413	0.07885473	12.0698	11.8757749	1.0633618
	3	82.431602	150.270004	150.354996	150.3125	11.9285	11.9612	11.94635	0.07947676	11.7271	11.8879779	0.98646718
	4	82.415802	150.235001	150.261002	150.248002	11.8078	11.8843	11.84605	0.07884331	11.6539	11.8830499	0.90071624
	5	82.310402	150.212006	150.261002	150.216504	11.8078	11.9775	11.89265	0.07915952	11.9953	11.882951	1.0094254
	6	82.280502	150.177002	150.061996	150.119499	11.9044	11.7912	11.8478	0.07892246	11.2073	11.8743677	0.94382289
	7	82.2277	150.281998	150.238007	150.260003	11.9527	12.0839	12.0183	0.07998336	11.342	11.8855198	0.95427042
	8	82.181999	150.235001	150.074005	150.154503	11.7354	11.7113	11.72335	0.07807525	11.2384	11.8762154	0.9461354
	9	82.150398	150.281998	150.330994	150.306496	11.9889	12.0706	12.02975	0.08003048	11.6289	11.8905856	0.97799221
	10	82.088898	150.048004	150.074005	150.061005	11.7475	11.7646	11.75605	0.07834181	11.8288	11.8718384	0.99637475
	11	82.111702	150.246994	150.320007	150.283501	11.9285	11.9908	11.95965	0.07958059	11.9547	11.8891907	1.00550999
	12	81.999199	150.281998	150.261002	150.2715	11.8561	11.9642	11.91015	0.07925754	11.9979	11.8894751	1.0091194
average ALL	82.2700671	150.223417	150.230918	150.227167	11.8661667	11.9309083	11.8985375	0.07920318	11.7066417	11.8829988	0.9851561	5.9406020.3
	1	81.8498	125.144997	125.272003	125.20835	9.97041	10.177	10.073705	0.08045544	9.95918	9.90755714	1.00518002
	2	81.793602	125.039001	125.166	125.102501	9.82545	9.93725	9.88135	0.07898603	9.51924	9.89998271	0.96154107
	3	81.746101	125.237999	125.306999	125.272499	9.98249	10.0971	10.039795	0.080414365	9.77688	9.91387014	0.98618197
	4	81.7145	125.191002	125.306999	125.365997	125.307999	9.81337	10.0172	9.915285	0.0791231	9.46618	9.1696875
	5	81.691597	125.14999	125.141998	125.160999	9.76505	10.0039	9.884475	0.07891859	9.74832	9.1250916	0.9545437
	6	81.649399	125.18	125.141996	125.190498	9.74089	9.6575	9.699195	0.07749375	9.56996	9.0593035	0.992965.04
	7	81.580902	125.214996	125.214996	125.190498	9.80129	10.0571	9.929195	0.07931269	9.66474	9.9088162	0.97536035
	8	81.580902	125.214996	125.096001	125.155499	9.91337	9.79072	9.802045	0.07831893	9.31993	9.90612139	0.94082534
	9	81.524597	125.273003	125.282997	125.273003	9.70465	9.95732	9.780985	0.07807424	10.0244	9.91633293	1.01089789
	10	81.478897	125.144997	125.2346	125.190499	9.83753	9.99053	9.91403	0.07919155	9.88404	9.90982495	0.99747877
	11	81.422699	125.225998	125.254498	125.282997	9.89793	10.0438	9.970865	0.07960485	9.76399	9.91540553	0.98472926
	12	81.399803	125.201003	125.2372003	125.237503	9.76505	9.87064	9.817045	0.07893981	9.52533	9.91426984	0.9606969
average ALL	81.6193999	125.193333	125.241333	125.217333	9.82645667	9.95833833	9.8923975	0.07900174	9.68524917	9.9063371	0.9775235	4.99254672

Table 5: Continued

RN	FRAME	TAF S30A	PS S30G	PAVG	PS-S30U	PS-S10G	PS-S10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEOM DOT	Cd	REYNOLDS #
37\0	1	81.1045	100.436996	100.538002	100.487499	9.11337	9.21824	9.165805	0.09121339	7.94963	7.9571372	0.9905655	4011378.48
	2	81.030701	100.285004	100.327003	100.306004	9.10129	9.15163	9.12646	0.09098618	7.60794	7.94330711	0.95777991	4004826.17
	3	81.006104	100.390999	100.362	100.3765	9.05299	9.20492	9.12895	0.09094708	7.56386	7.94907044	0.95154019	4007871.94
	4	80.991997	100.390999	100.456001	100.4235	8.9805	9.07171	9.026105	0.08988041	7.69101	7.95289622	0.96707033	4009881.23
	5	80.955101	100.308998	100.374001	100.3415	8.96802	9.15163	9.060025	0.0902919	7.33238	7.94667329	0.92269806	4006953.63
	6	80.926703	100.32	100.162003	100.241002	8.99250	8.89853	8.94555	0.08924048	7.36831	7.94890793	0.92812639	4003188.24
	7	80.8619	100.296997	100.267998	100.282498	9.01674	9.15163	9.084185	0.09058595	7.97179	7.94268481	1.0036644	4005472.91
	8	80.837303	100.262001	100.162003	100.212002	9.06506	9.08503	9.075045	0.09055846	7.71443	7.93728183	0.97192341	4002888.12
	9	80.833801	100.332001	100.432999	100.3825	8.99305	9.07171	9.032145	0.08997729	7.77608	7.95091185	0.9780234	4009731.46
	10	80.777496	100.192001	100.209	100.200501	8.92011	9.0051	8.962605	0.08944671	7.44631	7.93609097	0.93819939	4002990.24
	11	80.763496	100.296997	100.349998	100.323498	9.07713	9.20492	9.141025	0.09111549	7.42151	7.94665507	0.93391621	4008035.58
	12	80.766998	100.378998	100.397003	100.388001	9.028882	9.07171	9.050265	0.09015286	7.52132	7.95173863	0.94662568	4010579.6
average ALL		80.9046417	100.324333	100.336501	100.330417	9.02579833	9.10723	9.06651417	0.09036635	7.6142417	7.94616451	0.95821866	4006983.21
RN	FRAME	TAF S30A	PS S30G	PS-S30U	PAVG	PS-S10G	PS-S10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEOM DOT	Cd	REYNOLDS #
38\0	1	80.933998	75.298897	75.337898	75.3183975	10.1062	10.2714	10.1888	0.13527638	6.50933	5.9650531	1.09124427	3007850.82
	2	80.930496	75.3106	75.4086	75.3596	10.408	10.4445	10.42625	0.13835331	6.40449	5.96833557	1.07307807	3009520.97
	3	80.8936	75.697403	75.679398	75.6884005	10.0579	10.1249	10.0914	0.13332822	6.1344	5.99458038	1.02332434	3022913.33
	4	80.889298	74.947197	74.972801	74.959999	10.1183	10.2447	10.1815	0.13582578	5.04036	5.94691951	0.84898574	2993858.98
	5	80.882997	75.005798	75.090599	75.0481985	10.0338	10.1249	10.07935	0.13430502	5.25071	5.94425286	0.88132548	2997826.68
	6	80.8162	75.076202	75.198997	75.0480495	10.3114	10.045	10.1782	0.13562245	4.85361	5.94428984	0.81651644	2997882.59
	7	80.839299	74.994102	74.961098	74.97276	10.6176	10.6176	10.519897	0.14029323	6.41427	5.93863194	1.08009219	2994963.19
	8	80.802101	75.216797	75.149498	75.1831475	9.98549	9.99117	9.988595	0.13285683	4.79773	5.95206766	0.80565499	3003378.57
	9	80.812698	75.427803	75.514503	75.471153	10.0941	10.1781	10.1361	0.1343043	5.44003	5.97782128	0.91003557	3014808.72
	10	80.807404	75.322304	75.373199	75.3477515	10.5166	10.5244	10.5205	0.139662593	4.834	5.96607627	0.80997624	3009916.64
	11	80.779297	75.1465	75.208397	75.177485	10.0338	10.0583	10.04605	0.13363116	6.07398	5.9547418	1.02002408	3003311.56
	12	80.744102	75.205101	75.337898	75.2714995	10.5408	10.6975	10.61915	0.14107797	4.9178	5.96228553	0.8248041	3007317.16
average ALL		80.8386242	75.22207253	75.25448222	75.2376038	10.2188742	10.2769167	10.2478954	0.13620838	5.55656925	5.95979961	0.932255121	3005296.39
RN	FRAME	TAF S30A	PS S30G	PS-S30U	PAVG	PS-S10G	PS-S10U	PS-1 AVG	P1/P3	ACTUAL M DOT	THEOM DOT	Cd	REYNOLDS #
39\0	1	72.20202	50.0989	50.2164	50.15765	11.7363	11.8841	11.8102	0.23546159	3.50192	4.00483509	0.87592121	2044891.95
	2	80.993797	50.2719	50.298199	50.2850495	11.7001	11.751	11.72555	0.23318163	3.8618	3.9824633	0.97035183	2004858.97
	3	81.00801	50.1898	50.180199	50.184995	11.7363	11.7776	11.75695	0.2342722	3.6249	3.9742973	0.9248584	200831.11
	4	81.011299	50.119301	50.097599	50.10845	12.0983	12.2301	12.1642	0.24275746	3.84694	3.96819662	0.96944289	2000725.32
	5	81.007797	50.260201	50.274801	50.305095	11.7604	11.7001	11.8442	0.231732	3.98224	3.99029943	0.99798024	2012019.96
	6	80.956603	50.354099	50.4161	50.385095	11.7604	11.5913	11.67585	0.231732	3.4769	3.96459133	0.87743974	1999907.25
	7	80.976196	50.107601	50.014999	50.0613	11.7604	11.8974	11.8289	0.23628831	3.88227	3.97246067	0.97679255	2002930.13
	8	80.991997	50.1898	50.132999	50.1613995	11.7966	11.7121	11.6844	0.23321219	4.00967	3.97248909	1.0093596	2002969.49
	9	80.9832	50.2015	50.121201	50.1613505	11.7966	11.8308	11.8137	0.23551399	3.7698	3.97988421	0.95648832	2006582.23
	10	80.97698	50.224998	50.3218	50.273399	11.8328	11.8318	11.8038	0.23534912	3.70524	3.98137557	0.93064317	2007460.13
	11	80.960403	50.154499	50.180199	50.167349	11.7242	11.7776	11.7509	0.23423402	3.81166	3.97304785	0.95937933	2003316.11
	12	80.991997	50.3894	50.4161	50.40275	11.7604	11.8841	11.82225	0.23455565	3.99812	3.991537408	1.0163993	2012567.19
average ALL		80.988503	50.283699	50.298199	50.2180165	11.7765	11.83195	11.804225	0.23506241	3.7698	3.97988421	0.95648832	2006582.23

Table 5: Continued

RUN	FRAME	TAF S30A	PS S30G	PS S30U	PAVG	PS S10G	PS S10U	PS 1 AVG	P1/P3	ACTUAL M.DOT	THEO M DOT	Cd	REYNOLDS #
40\0	1	82.964302	25.312599	25.350599	25.331599	13.5217	13.5073	13.5145	0.53350363	1.83198	2.0045308	0.91486788	1006826.18
	2	82.087097	25.2773	25.350599	25.3139495	13.413	13.3475	13.38025	0.5255722	1.87877	2.00267629	0.93812965	1008189.53
	3	81.568604	25.312599	25.279699	25.296149	13.5217	13.454	13.48785	0.53319776	1.96854	2.0022258	0.98317582	1008704.01
	4	81.292603	25.4655	25.5396	25.50255	13.5096	13.4274	13.4685	0.52812366	2.17478	2.01907729	1.07711578	101759.14
	5	81.589997	25.3008	25.2915	25.29615	13.4613	13.4141	13.4377	0.53121522	1.76893	2.00298348	0.88314757	1009672.55
	6	81.060501	25.3479	25.2915	25.3197	13.4976	13.1877	13.34265	0.52696714	2.09371	2.00503068	1.04122841	1010845.91
	7	81.0271	25.2185	25.1024	25.16045	13.4734	13.5206	13.497	0.53643715	1.70353	1.9924814	0.85497912	1004566.79
	8	80.990196	25.3361	25.208799	25.272495	13.4976	13.2676	13.3826	0.52953316	1.57766	2.00141902	0.78927072	1009125.84
	9	80.955101	25.230301	25.279699	25.255	13.6062	13.5339	13.57005	0.53732132	1.53716	2.000102	0.7685408	1008512.08
	10	80.970901	25.253799	25.2442	25.248995	13.3768	13.2809	13.32885	0.52789616	1.53237	1.99939758	0.76633919	1008435.1
	11	80.9674	25.3479	25.338699	25.342995	13.5096	13.454	13.4618	0.53196704	1.65779	2.00707218	0.62597428	1012008.97
	12	80.944504	25.4655	25.5515	25.5085	13.4855	13.454	13.46975	0.52804947	2.17022	2.02019805	1.07426101	1018660.45
average ALL		81.3322755	25.3223998	25.3190662	25.320733	13.4895	13.4040833	13.4467917	0.53106533	1.82462	2.00460974	0.90991919	1010243.76

ORIGINAL PAGE IS
OF POOR QUALITY

Table 5: Continued

FLN	Cd	Reynolds #	P1/P3
32\0	0.999194864	8922163.26	0.0780817
33\0	0.990083151	7944392.43	0.07844344
34\0	0.99639222	6967611.32	0.07821505
35\0	0.9851561	5980602.03	0.07920338
36\0	0.97725235	4992546.72	0.07900174
37\0	0.95821866	4006989.21	0.09036635
38\0	0.93222512	3005296.39	0.13620838
39\0	0.95649832	2006582.23	0.23506241
40\0	0.909991919	1010243.76	0.53106533

Table 5: Continued